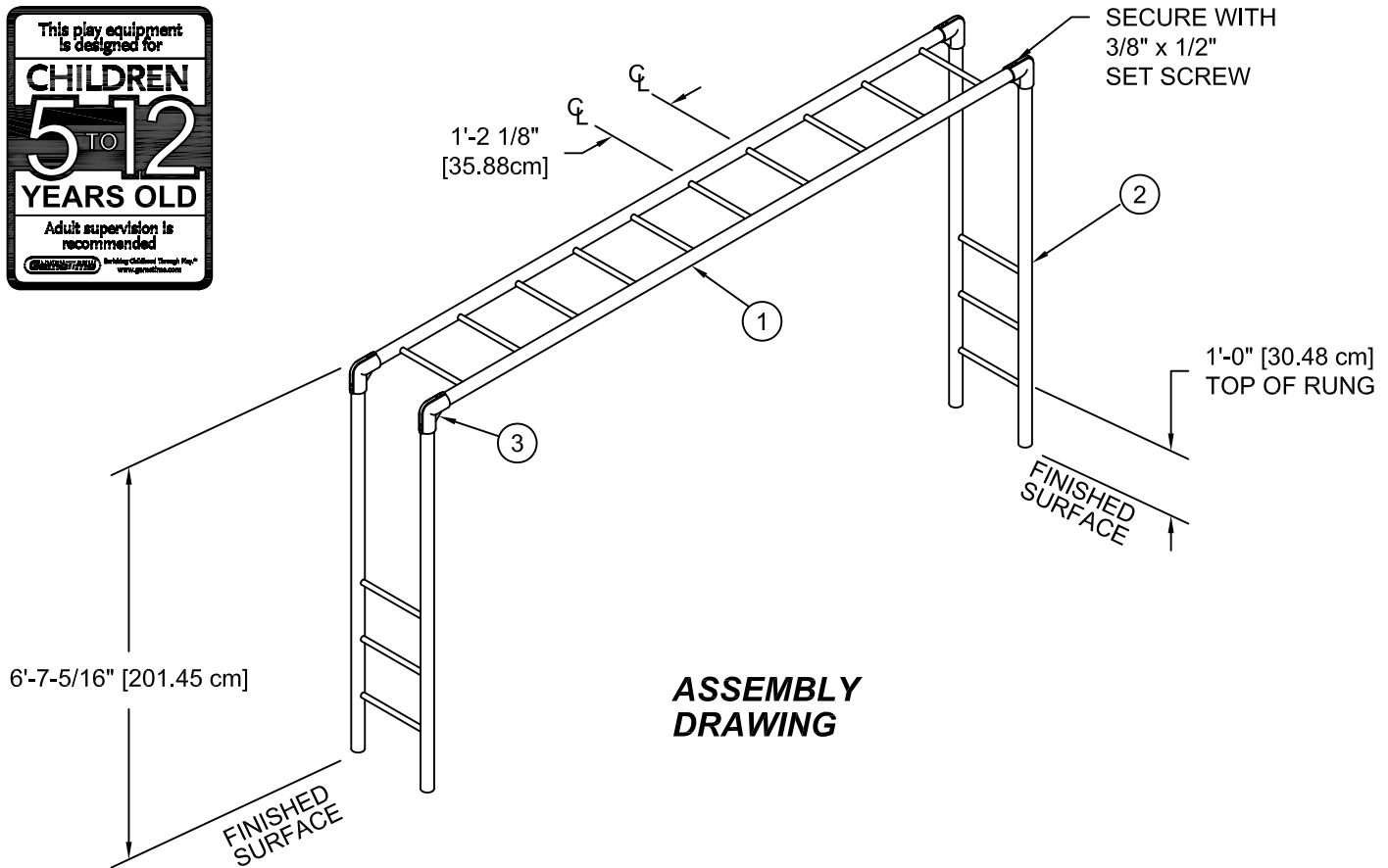


ISSUED/REVISED: 9/10/12

⬡ = INSTALLATION
 = DETAIL
 ○ = PARTS LIST
 = REFERENCE

NOTE 53



**ASSEMBLY
 DRAWING**

PARTS LIST

REF NO.	DESCRIPTION	NO. REQ'D	PART NUMBER
1	Top Ass'y	1	158095
2	End Ass'y	2	158097
3	Elbow	4	137352
	Hardware Complete	1	100301
	3/8" X 1/2" Set Screw	16	811550*

Unless Otherwise Specified, All Units of Measure are Each
 * Included in Hardware

Warning: During Installation, Hardware And Small Parts Are Choking Hazards For Young Children. Store Unused Parts Appropriately Until Assembly Is Completed. Once Assembly Is Completed, Remove Any Unused Parts From The Play Environment And Dispose/Save Them In A Secure Location.

Note: Loctite (supplied by others) should be used on all threaded hardware.



IMPORTANT PRODUCT INFORMATION AND SAFETY WARNINGS



- All equipment should be installed on a soft, resilient, energy-absorbing ground surface. NEVER INSTALL PLAY EQUIPMENT ON CONCRETE OR ASPHALT. A fall on a hard surface can result in serious injury to the equipment user.
- ALWAYS FOLLOW INSTALLATION INSTRUCTIONS WHEN ERECTING EQUIPMENT.
- Worn surfaces around equipment should be restored. Concrete footings should never be exposed. Surface depth should comply with installation instructions.
- Equipment should be placed to eliminate conflicting traffic patterns.
- All protruding nuts and bolts should be covered; sharp edges on pipes should be capped or removed. Check for bent, broken or severely worn pipe and replace.
- Test overall stability and rigidity of all play equipment. Check for proper assembly, installation and ground anchoring.
- Check for and repair damage caused by wear or vandalism, a major factor in injury-causing situations.
- GAMETIME® PROVIDES ITS CUSTOMERS WITH COMPLETE SPECIFICATION SHEETS AND INSTALLATION INSTRUCTIONS. THE SPECIFICATION SHEET CONTAINS THE LISTING OF EVERY PART USED IN A PIECE OF EQUIPMENT AND SHOULD BE KEPT IN THE CUSTOMER'S FILES FOR ACCURATE REFERENCE WHEN REPLACEMENT PARTS ARE NEEDED.
- Never add components not intended for use with this product.
- Regular maintenance is necessary on this and all park and recreational equipment to ensure the safety of the user.
- Proper maintenance of GAMETIME® equipment requires regular tightening of all bolts, nuts, and set screws.
- Regular checking of all parts, castings, etc., should be made. If a part is broken or worn it should be replaced immediately.
- Check to be sure all fittings are tight and that the bars and pipes do not move.
- A soft, resilient surface should be placed under all climbers, extending at least six feet in all directions surrounding the equipment. NEVER INSTALL PLAY EQUIPMENT ON CONCRETE OR ASPHALT.

SPECIFICATIONS

VERTICAL END LADDERS: Have side rails of 2-3/8" O.D. galvanized steel pipe. Rungs shall be 1.029 galvanized pipe, electric welded to side rails.

HORIZONTAL LADDER: Side rails and rung material shall be same as the vertical ladder.

FITTINGS: Shall be cast of amalloy.

FINISH: All shall be painted with a powder coat finish.

HARDWARE: All nuts, bolts, screws, inserts, and lockwashers used in the assembly of all play equipment, shall be service condition SC 2 (Moderate) Type II zinc plated with a yellow chromate conversion coating. (ASTM B-633-85)

SPECIFICATIONS: GAME TIME has a policy of continuous improvement and reserves the right to discontinue or change specifications without notice.

INSTALLATION INSTRUCTIONS

NOTE: THIS SPECIFICATION BOOKLET SHOULD BE KEPT IN CUSTOMER'S FILE FOR FUTURE REFERENCE.

NOTE: Do not overtighten bolts. To overtighten may cause buckling or dimpling of some parts.

NOTE: Read installation instructions thoroughly before starting assembly. Pour concrete only after final assembly is complete. Bracing material may be required during assembly.

NOTE: Do not tighten any nuts, bolts, rods, etc. until the unit is completely assembled.

STEP 1: IMPORTANT. Insert the four elbow castings on horizontal ladder top first; slide on until they rest against the back of the castings.

STEP 2: Lay horizontal ladder on ground with socket upward.

STEP 3: Position vertical ladders (2) in fittings. Tighten set screws.

STEP 4: Using assembled ladder as a

template, mark hole locations.

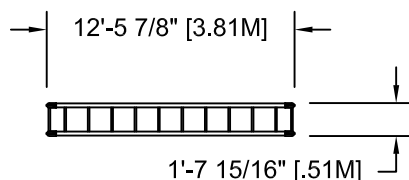
STEP 5: Dig required holes and place a concrete slab, brick or stone, etc., in bottom of each to provide a solid foundation for each leg.

STEP 6: Place assembled climber in holes. Level, be sure each leg is on the foundation blocks.

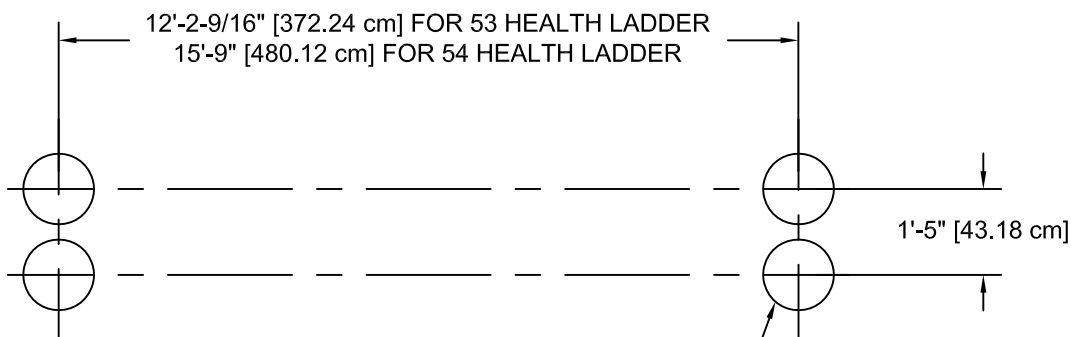
STEP 7: Pour concrete to match Detail 032.

Allow concrete 72 hours to harden before using climber.

NOTE: Due to extremes in weather and soil conditions, hole sizes may have to be increased to meet local conditions.



TOP VIEW



NOTE: HOLE DEPTHS INDICATED ON ALL GROUND PLANS ARE MEASURED FROM THE FINISHED SURFACE. SEE DETAIL 032. ALL FOOTING DIMENSIONS ARE BASED ON LEVEL FINISHED SURFACE.

1'-2" [35.56 cm] DIA x
2'-6" [76.20 cm] DEEP
(4 REQUIRED)

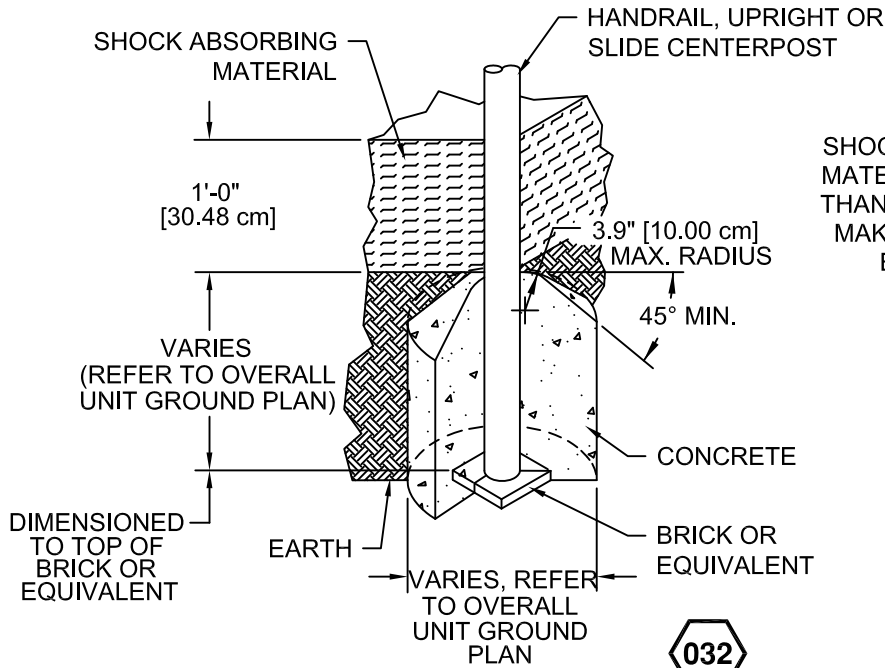
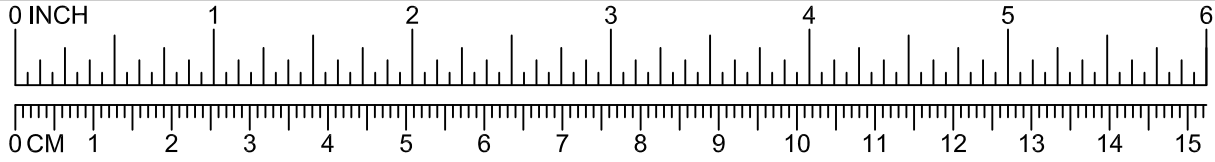
GROUND PLAN

DETAILS -for- 53

IMPORTANT

To REDUCE THE RISK OF CLOTHING ENTANGLEMENT IN COMPLIANCE WITH ASTM F1487, ANY BOLT END PROTRUDING MORE THAN TWO FULL THREADS BEYOND THE FACE OF THE NUT SHALL BE CUT-OFF FLUSH, FILED SMOOTH AND TREATED TO PREVENT CORROSION.

NOTE: AFTER ASSEMBLY IS COMPLETE, PEEN TEE-NUTS AND FLATWASHERS TO MATCH RADIUS OF PIPE.



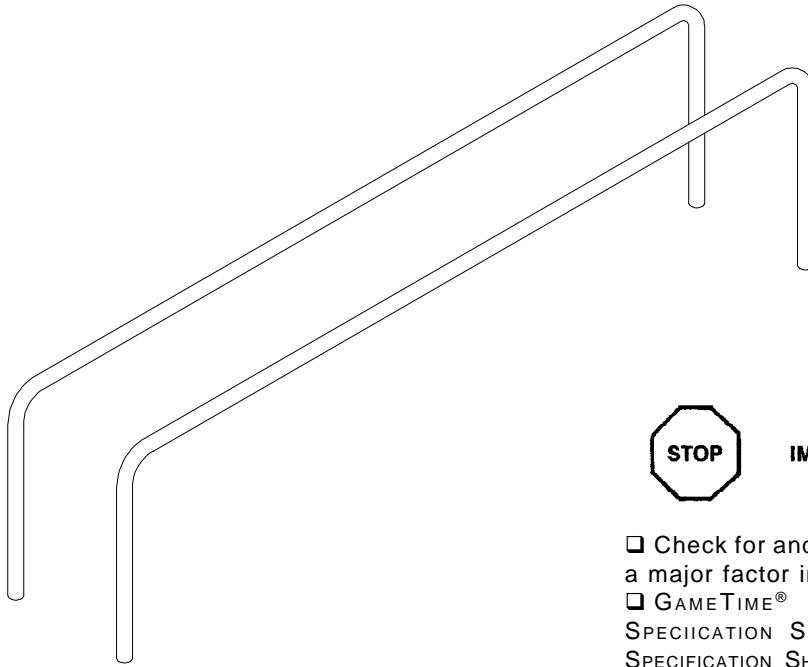
SHOCK ABSORBING PROPERTIES OF SURFACING MATERIALS VARY. IF YOU DETERMINE THAT LESS THAN 1'-0" [30.48cm] OF SURFACING IS REQUIRED, MAKE UP THE DIFFERENCE IN ELEVATION WITH EARTH, BEFORE APPLYING SURFACING.

NOTES:

- SLOPED FOOTING IS A REQUIREMENT OF EUROPEAN STANDARD EN1176-1
- SUGGESTED MINIMUM CONCRETE RATING: 3000 PSI

032

4627
FitKid
PARALLEL BAR



NOTE: 4627 2'-6" PARALLEL BAR
 4628 3' PARALLEL BAR
 4629 3'-4" PARALLEL BAR
 4630 3'-6" PARALLEL BAR
 4631 3'-10" PARALLEL BAR
 4632 4'-2" PARALLEL BAR
 4633 4'-6" PARALLEL BAR



**IMPORTANT PRODUCT INFORMATION
 AND
 SAFETY WARNINGS**



- Check for and repair damage caused by wear or vandalism, a major factor in injury-causing situations.
- GAMETIME® PROVIDES ITS CUSTOMERS WITH COMPLETE SPECIFICATION SHEETS AND INSTALLATION INSTRUCTIONS. THE SPECIFICATION SHEET CONTAINS THE LISTING OF EVERY PART USED IN A PIECE OF EQUIPMENT AND SHOULD BE KEPT IN THE CUSTOMER'S FILES FOR ACCURATE REFERENCE WHEN REPLACEMENT PARTS ARE NEEDED.
- Never add components not intended for use with this product.
- Proper maintenance of GAMETIME® equipment requires regular tightening of all bolts, nuts, and set screws.
- Never use GAMETIME® playground equipment around or in conjunction with swimming pools, ponds, lakes or any other bodies of water.

SPECIFICATIONS

PARALLEL BAR: Shall be 1-7/8" O.D. 11 gauge (.120") wall galvanized steel pipe. The bar shall have a powder coat finish.

SPECIFICATIONS: GAMETIME® has a policy of continuous improvement and reserves the right to discontinue or change specifications without notice.

REPLACEMENT PARTS

REF. No.	DESCRIPTION	No. REQ'D.						PART No.	WEIGHT EA.		
		4627	4628	4629	4630	4631	4632		4633	LBS.	KGS.
1	Parallel Bar	2	0	0	0	0	0	0	158533	45.15	20.48
1	Parallel Bar	0	2	0	0	0	0	0	158865	47.43	21.51
1	Parallel Bar	0	0	2	2	2	2	2	158530	49.02	22.23
2	Extension 6" [15.00 cm]	0	0	0	4	0	0	0	158868	1.14	.51
2	Extension 10" [25.00 cm]	0	0	0	0	4	0	0	158535	1.90	.86
2	Extension 1'-2"[36.00 cm]	0	0	0	0	0	4	0	158536	2.66	1.20
2	Extension 1'-6"[46.00 cm]	0	0	0	0	0	0	4	158537	3.42	1.55
	Hardware Complete	0	0	0	1	1	1	1	159032	.76	.34
	3/8" x 2" B.H.C.S.	0	0	0	8	8	8	8	811055*	.09	.04
	3/8" Lockwasher	0	0	0	8	8	8	8	817334*	.01	.01
	3/8" Tee-Nut (Spanner)	0	0	0	8	8	8	8	804556*	.03	.01

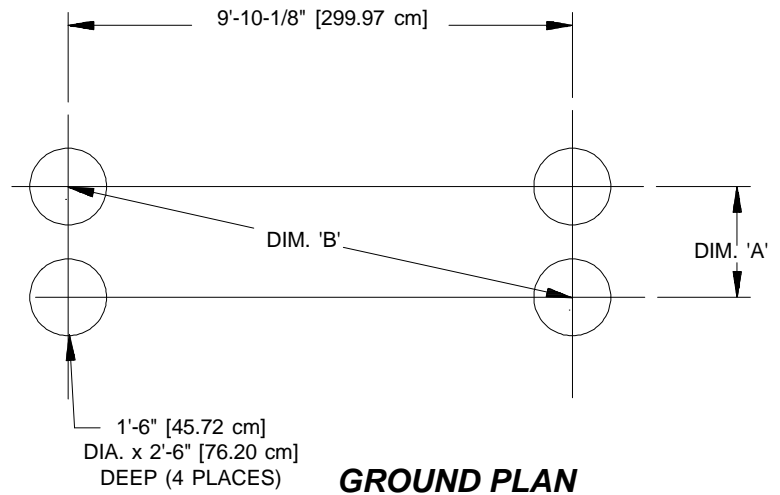
UNLESS OTHERWISE SPECIFIED, ALL UNITS OF MEASURE ARE EACH
 *INCLUDED IN HARDWARE

LEGEND

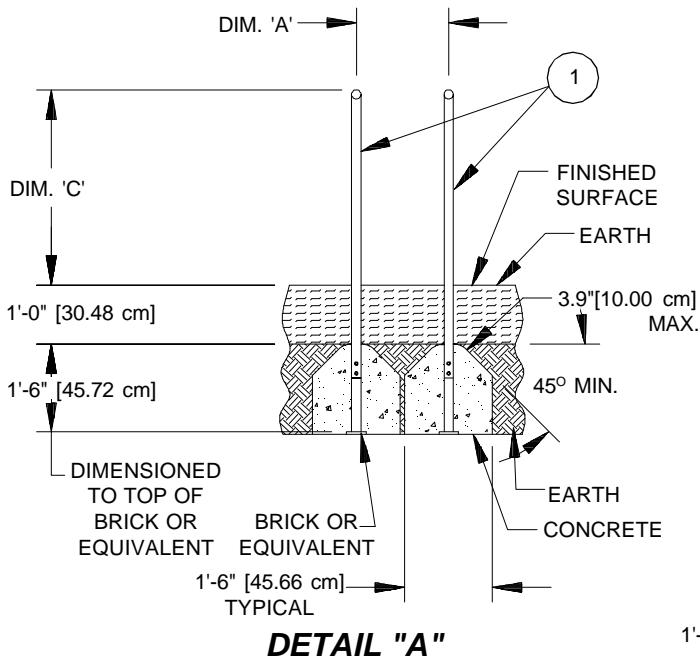
○ PART REFERENCE

CONCRETE REQUIREMENT
 .39 CUBIC YARDS
 [.30 CUBIC METERS]

NOTE: HOLE DEPTHS INDICATED ON ALL GROUND PLANS ARE MEASURED FROM THE FINISHED SURFACE. SEE FOOTING DETAILS. ALL FOOTING DIMENSIONS ARE BASED ON LEVEL FINISHED SURFACE.



FINAL No.	DIM. 'A'	DIM. 'B'	DIM. 'C'
4627	1'-1-7/8" [35.31 cm]	9'-10-15/16" [302.04 cm]	2'-6" [76.20 cm]
4628	1'-3-7/8" [40.39 cm]	9'-11-3/16" [302.68 cm]	3'-0" [91.44 cm]
4629	1'-5-7/8" [45.47 cm]	9'-11-7/16" [303.40 cm]	3'-4" [101.60 cm]
4630	1'-7-7/8" [50.55 cm]	9'-11-3/4" [304.20 cm]	3'-6" [106.68 cm]
4631	1'-9-7/8" [55.63 cm]	10'-0-1/8" [305.09 cm]	3'-10" [116.84 cm]
4632	1'-11-7/8" [60.71 cm]	10'-0-1/2" [306.05 cm]	4'-2" [127.00 cm]
4633	2'-1-7/8" [65.79 cm]	10'-0-15/16" [307.10 cm]	4'-6" [137.16 cm]

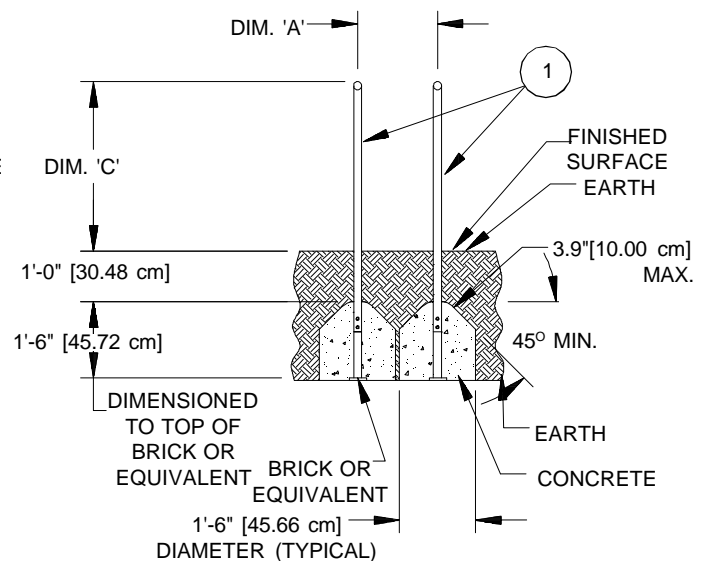


DETAIL "A"

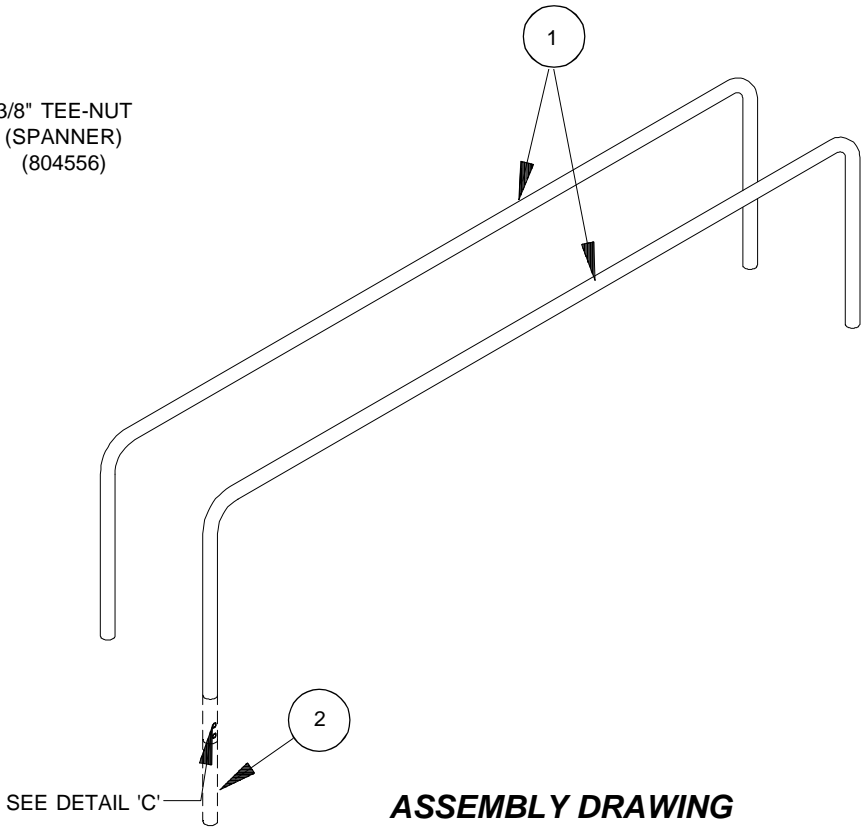
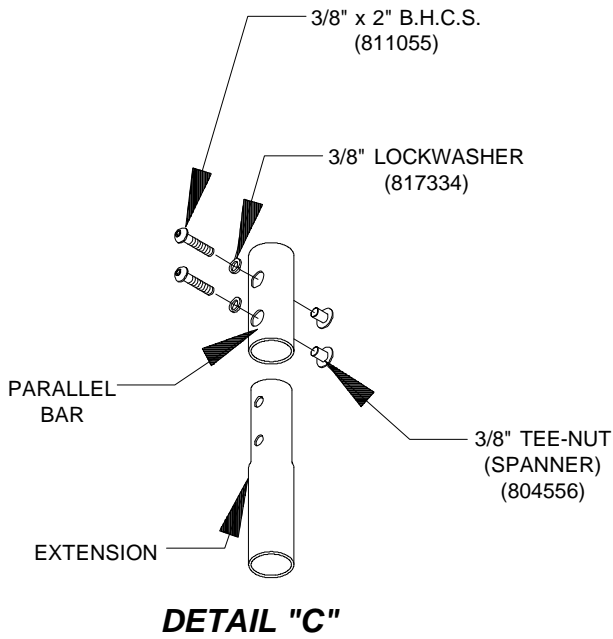
SHOCK ABSORBING PROPERTIES OF SURFACING MATERIALS VARY. IF YOU DETERMINE THAT LESS THAN 1'-0" [30.48 cm] OF SURFACING IS REQUIRED, MAKE UP THE DIFFERENCE IN ELEVATION WITH EARTH, BEFORE APPLYING SURFACING.

SUGGESTED MINIMUM CONCRETE RATING: 3000 PSI

SLOPED FOOTING IS A REQUIREMENT OF EUROPEAN STANDARD EN1176-1.



DETAIL "B"



SET-UP INSTRUCTIONS

NOTE: Do not overtighten bolts. To overtighten may cause buckling or dimpling of some parts.

NOTE: Read installation instructions thoroughly before starting assembly. Pour concrete only after final assembly is completed. Bracing material is required during assembly.

NOTE: Assembly and leveling time will be greatly reduced if a transit is used to set location and depth of ground holes.

NOTE: Place a brick or equivalent at the bottom of ground holes (where shown), to provide a solid foundation. Allow for this in the hole depth.

STEP 1: Dig holes according to Ground Plan. **NOTE:** Due to extremes in weather and soil conditions, hole size may have to be increased to meet local conditions.

STEP 2: Attach the Extensions (if required) to the Parallel Bars using Detail 'C'. Place Parallel Bars into holes making sure they rest on the brick.

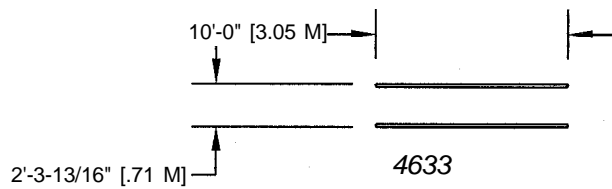
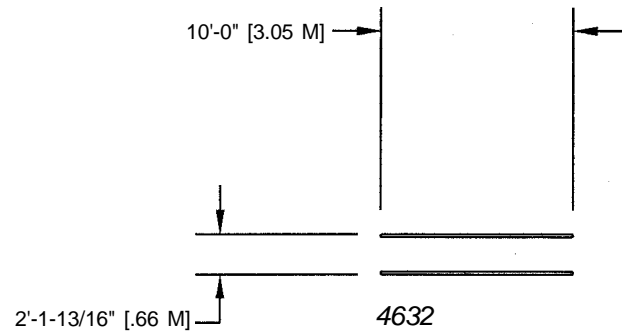
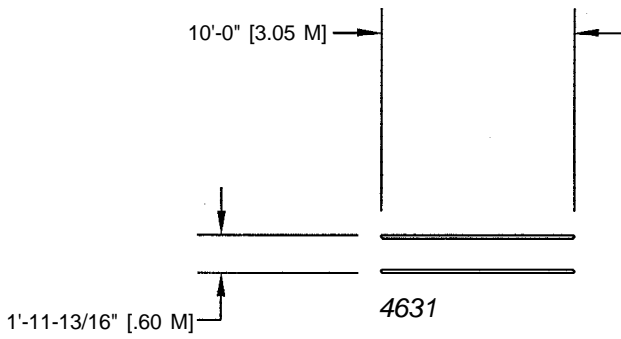
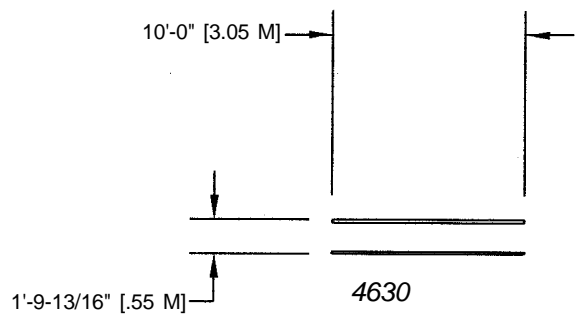
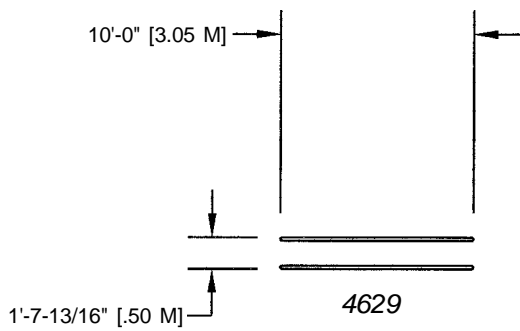
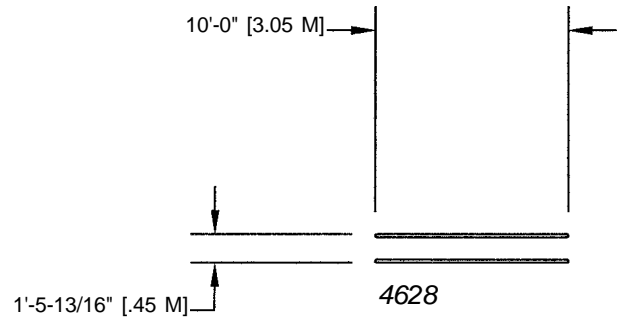
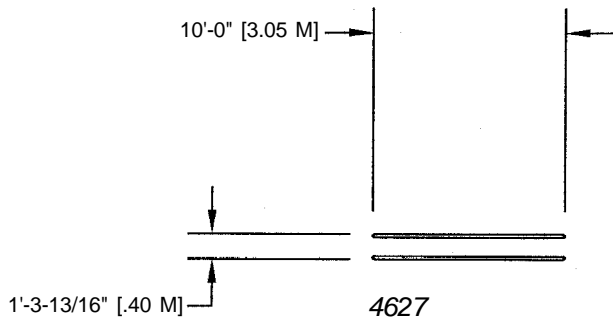
STEP 3: Level Parallel Bars using sway bracing. **NOTE:** It is recommended that 2" x 4" braces be cut the same lengths as the distance between each set of Parallel Bars noted on Assembly Drawing. Use the braces between bars to hold distance until concrete is poured and cured.



STEP 4: Pour concrete according to the footing details. Allow 48 hours minimum for concrete to harden before using and removing sway braces.

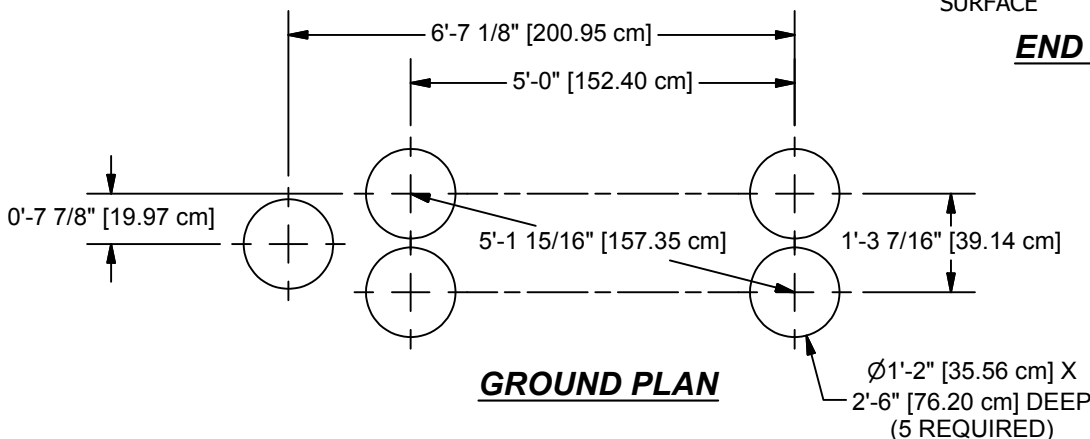
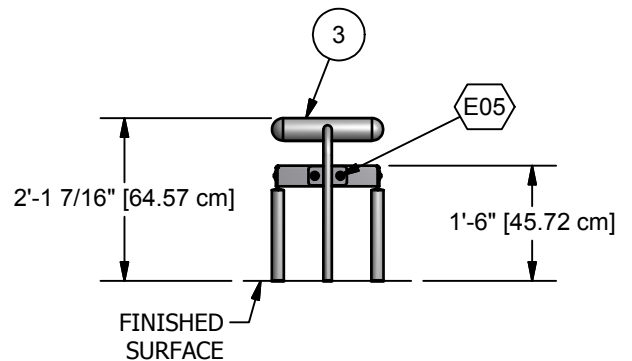
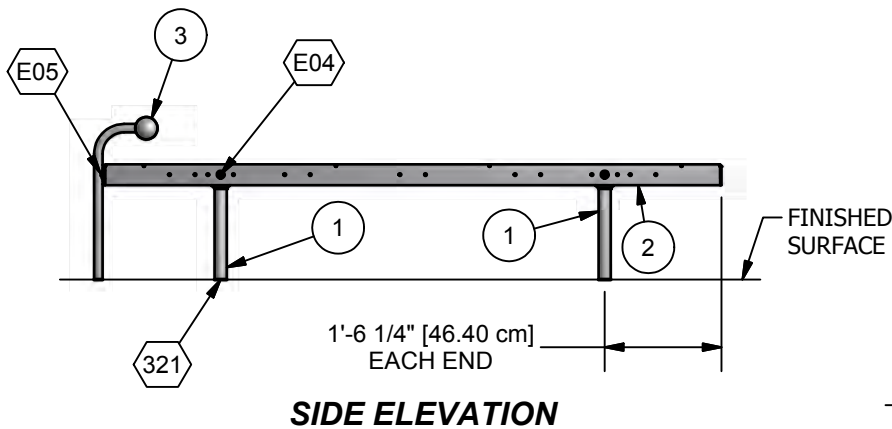
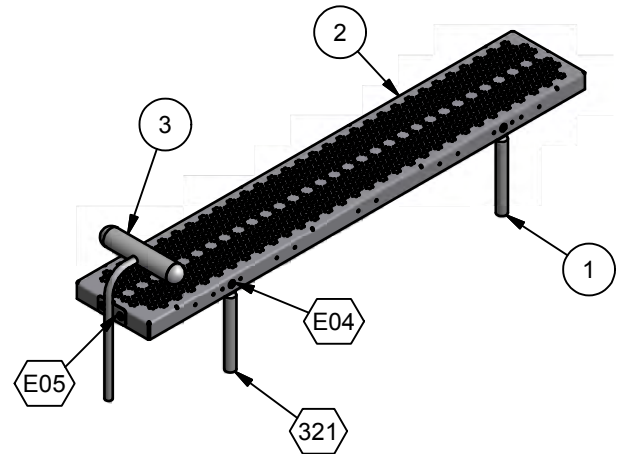
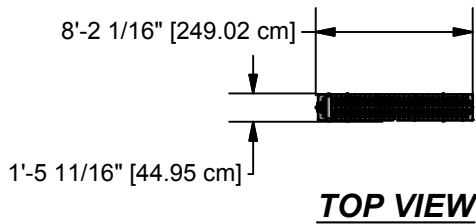
NOTE: Use loctite (supplied by others) on all threaded hardware.

TOP VIEWS

SCALE: 1"=10'-0" [1:120]



 = INSTALLATION
DETAIL
 = PARTS LIST
REFERENCE



NOTES:
 1.) HOLE DEPTHS INDICATED ON ALL GROUND PLANS ARE MEASURED FROM THE FINISHED SURFACE. SEE DETAIL 321. ALL FOOTING DIMENSIONS ARE BASED ON LEVEL FINISHED SURFACE.
 2.) CONCRETE REQUIRED: .30 CUBIC YARDS [.23 CUBIC METERS].

INSTALLATION INSTRUCTIONS

- 1.) Before starting assembly, review the General Installation Instructions at the beginning of this Installation Guide and the Typical Assembly Details in the back.
- 2.) Determine proper location for Sit-Up Station. Refer to Equipment Layout Plan provided and any applicable project site drawings.
- 3.) Dig footings for bench supports. Maintain footing spacing, size and depth as indicated on the ground plan. Refer to Detail 321. Allow for depth of desired Finished Surface.
- 4.) Attach four legs to the bench. Refer to Detail E04.
- 5.) Attach footrail assembly to bench. See Detail E05.
- 6.) Position assembled bench in footings; align, plumb, and brace bench in place. Pour concrete as shown on Detail 321. Be sure to hold top of concrete footing 0'-6" [15.24cm] down from the Finished Surface. Slope top of concrete for proper drainage.
- 7.) Refer to Sign Frame Installation Sheet for instructions on Sign mounting.
- 8.) Allow concrete a minimum of 48 hours to cure and harden before using bench.

SPECIFICATIONS

BENCH LEG: Shall be made of 1-7/8" O.D. galvanized pipe.

BENCH ASSEMBLY: Shall be fabricated of punched steel metal with a plastisol coating.

FOOTRAIL ASSEMBLY: Shall be an all-welded construction fabricated of 3-1/2" O.D. (13 gauge) galvanized pipe, 1-5/16" O.D. galvanized pipe, 3/16" x 3" H.R. flat steel, and galvanized pipe cap. Final assembly shall also include cast aluminum caps and self-sealing pop rivets.

FINISH: The Bench Legs, Footrail Assembly and Handrail Assembly shall all have a powder coat finish.

HARDWARE: All nuts, bolts, screws, inserts, and lockwashers used in the assembly of all play equipment, shall be stainless steel, yellow dichromate plated steel, blue-coat plated steel, mechanically galvanized or powder coated/yellow dichromate plated steel. All primary fasteners shall be 300 series stainless steel. Fasteners with yellow dichromate treatment have an electro deposited, 99.9% pure zinc substrate applied from a specially formulated solution sealed with a yellow dichromate top coat designed to work in conjunction with the zinc plating. Yellow dichromate has a 320% longer life to white corrosion and 275% longer to red corrosion than does hot-dip galvanizing.

SPECIFICATIONS: GAMETIME® has a policy of continuous improvement and reserves the right to discontinue or change specifications without notice.

PARTS LIST			
ITEM	DESCRIPTION	QTY	PART NUMBER
1	BENCH LEG (3'-11 1/2" [120.65cm])	4	147862
2	PUNCHED STEEL BENCH ASS'Y	1	160188
3	FOOTRAIL ASS'Y	1	176089
4	SIT-UP STATION SIGN	1	202095**
	HARDWARE COMPLETE	1	212094
	1/2" ANCHOR ROD (1'-0" [30.48cm])	4	135038*
	3/8" x 1 1/4" B.H.C.S.	6	811051*
	3/8" FLAT WASHER (1 1/4" O.D.)	8	817424*
	3/8" LOCKWASHER	6	817334*
	3/8" HEX NUT	6	804053*

Unless Otherwise Specified, All Units of Measure are Each

** Included in Hardware **Sign Frame with Hardware Sold Separately*

Warning: During Installation, Hardware And Small Parts Are Choking Hazards For Young Children. Store Unused Parts Appropriately Until Assembly Is Completed. Once Assembly Is Completed, Remove Any Unused Parts From The Play Environment And Dispose/Save Them In A Secure Location.

Note: Peen Tee-Nuts and Flatwashers to match radius of pipe after assembly is complete.

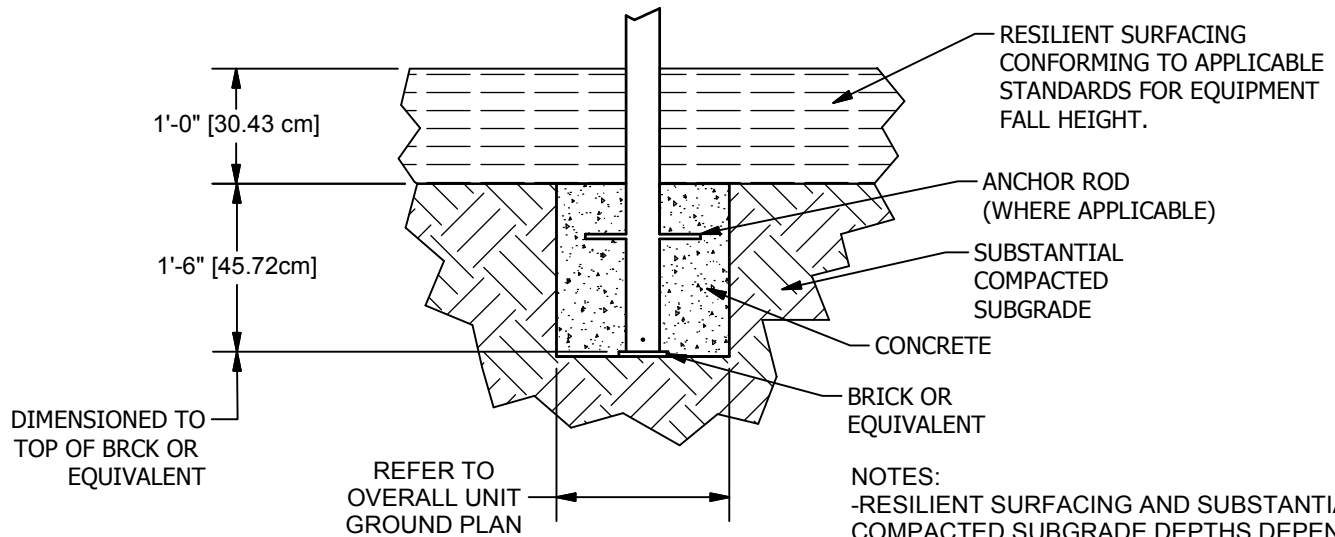
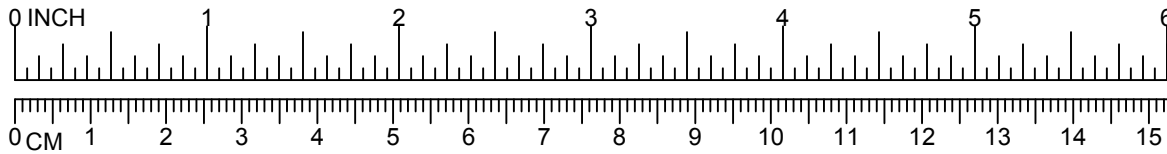
DETAILS -for- 13181

IMPORTANT

TO REDUCE THE RISK OF CLOTHING ENTANGLEMENT IN COMPLIANCE WITH ASTM F1487, ANY BOLT END PROTRUDING MORE THAN TWO FULL THREADS BEYOND THE FACE OF THE NUT SHALL BE CUT-OFF FLUSH, FILED SMOOTH AND TREATED TO PREVENT CORROSION.

NOTE: LOCTITE (SUPPLIED BY OTHERS) SHOULD BE USED ON ALL THREADED HARDWARE.

NOTE: AFTER ASSEMBLY IS COMPLETE, PEEN TEE-NUTS AND FLATWASHERS TO MATCH RADIUS OF PIPE.



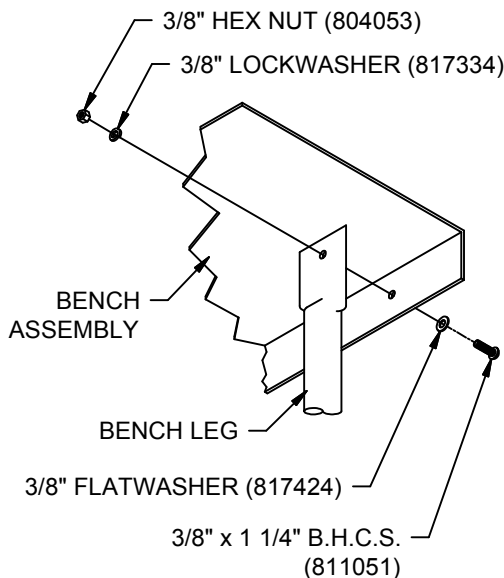
NOTES:
-RESILIENT SURFACING AND SUBSTANTIAL COMPACTED SUBGRADE DEPTHS DEPEND ON SOIL CONDITIONS AND RESILIENT SURFACING TYPE.

SHOCK ABSORBING PROPERTIES OF SURFACING MATERIALS MAY VARY. IF YOU DETERMINE THAT LESS THAN 1'-0" [30.48cm] OF SURFACING IS REQUIRED, MAKE UP THE DIFFERENCE IN ELEVATION WITH EARTH BEFORE APPLYING SURFACING.

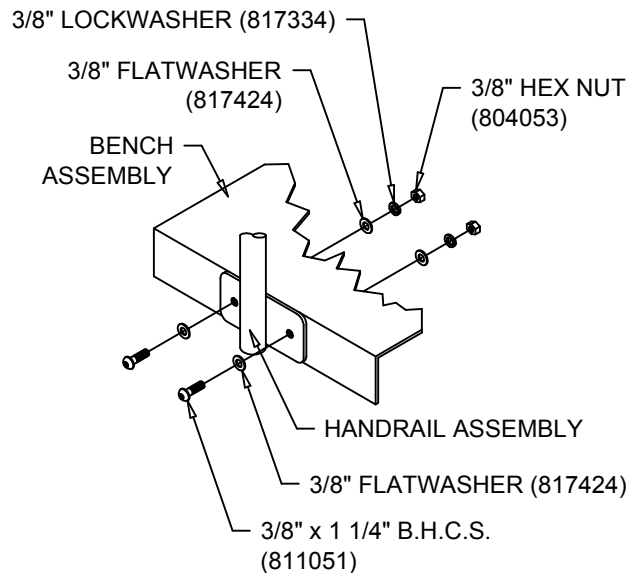
321

-SLOPED FOOTINGS IS A REQUIREMENT OF EUROPEAN STANDARD EN1176-1 ONLY

-SUGGESTED MINIMUM CONCRETE RATING 3000PSI.



E04



E05

GTFit

13251





A PLAYCORE Company

1-800-235-2440

ISSUED/REVISED: 03/01/16

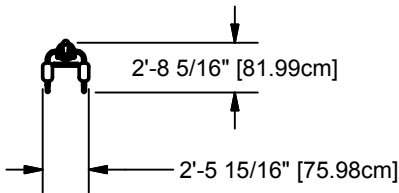
CAPTAINS CHAIR

-  = INSTALLATION
DETAIL
-  = PARTS LIST
REFERENCE

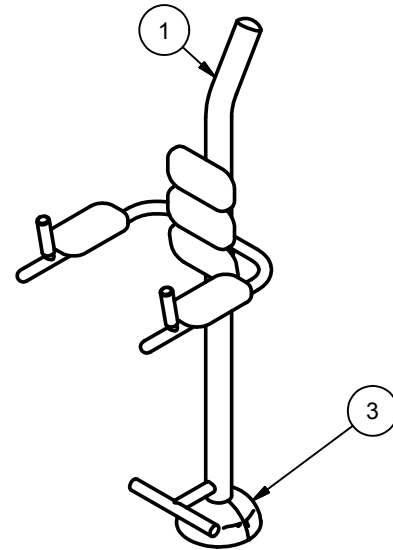
- CAPTAINS CHAIR (SURFACE MOUNT) 13251S
- CAPTAINS CHAIR (FOOTING) 13251F
- CAPTAINS CHAIR (IN-GROUND) 13251I

INSTALLATION INSTRUCTIONS

- Before assembling this equipment, read the enclosed INSTALLER INSTRUCTIONS IN THE INSTALLATION BOOKLET; follow all the instructions during installation.
- Using Captains Chair Machine as template, mark hole locations for 3/4" Wedge Anchors. (See Anchor Detail)



TOP VIEW



ASSEMBLY DRAWING

Parts List					
REF	DESCRIPTION	13251S	13251F	13251I	PART NUMBER
1	CAPTAINS CHAIR	1	1	1	206523
2	FOOTBUCK WELD ASS'Y	0	0	1	206467
3	3 1/2" BASE COVER	1	1	1	206699
	HARDWARE COMPLETE	1	0	0	206517
	HARDWARE COMPLETE	0	1	0	206518
	HARDWARE COMPLETE	0	0	1	206519
	3/4" x 2" HEX HEAD CAP SCREW	0	0	4	801533*
	3/4" LOCKWASHER	4	4	4	817354*
	3/4" FLATWASHER (2" O.D.)	0	8	4	817420*
	3/4" HEX NUT	0	8	4	804058*
	3/4" ANCHOR BOLT	0	4	0	800001*
	3/4" x 4 1/4" WEDGE ANCHOR	4	0	0	206358*
	1/2" ANCHOR ROD	0	0	2	135038*

Unless Otherwise Specified, All Units of Measure are Each
* Included in Hardware

Warning: During Installation, Hardware And Small Parts Are Choking Hazards For Young Children. Store Unused Parts Appropriately Until Assembly Is Completed. Once Assembly Is Completed, Remove Any Unused Parts From The Play Environment And Dispose/Save Them In A Secure Location.

Note: Peen Tee-Nuts and Flatwashers to match radius of pipe after assembly is complete.

GTFit

13254



A PLAYCORE Company

1-800-235-2440

ISSUED/REVISED: 03/01/16

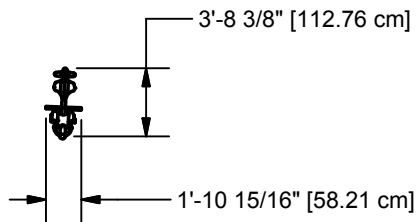
LEG PRESS

- = INSTALLATION DETAIL
- = PARTS LIST REFERENCE

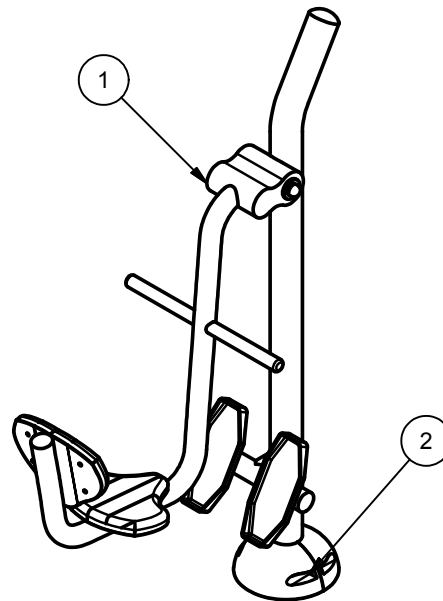
LEG PRESS (SURFACE MOUNT) 13254S
LEG PRESS (FOOTING) 13254F
LEG PRESS (IN-GROUND) 13254I

INSTALLATION INSTRUCTIONS

1. Before assembling this equipment, read the enclosed INSTALLER INSTRUCTIONS IN THE INSTALLATION BOOKLET; follow all the instructions during installation.
2. Using Leg Press Machine as template, mark hole locations for 3/4" Wedge Anchors. (See Anchor Detail)



TOP VIEW



ASSEMBLY DRAWING

Parts List					
REF	DESCRIPTION	13254S	13254F	13254I	PART NUMBER
1	LEG PRESS	1	1	1	206580
2	3 1/2" BASE COVER	1	1	1	206699
	FOOTBUCK WELD ASS'Y	0	0	1	206467
	HARDWARE COMPLETE	1	0	0	206517
	HARDWARE COMPLETE	0	1	0	206518
	HARDWARE COMPLETE	0	0	1	206519
	3/4" x 2" HEX HEAD CAP SCREW	0	0	4	801533*
	3/4" LOCKWASHER	4	4	4	817354*
	3/4" FLATWASHER (2" O.D.)	0	8	4	817420*
	3/4" HEX NUT	0	8	4	804058*
	3/4" ANCHOR BOLT	0	4	0	800001*
	3/4" x 4 1/4" WEDGE ANCHOR	4	0	0	206358*
	1/2" ANCHOR ROD	0	0	2	135038*

*Unless Otherwise Specified, All Units of Measure are Each
 * Included in Hardware*

Warning: During Installation, Hardware And Small Parts Are Choking Hazards For Young Children. Store Unused Parts Appropriately Until Assembly Is Completed. Once Assembly Is Completed, Remove Any Unused Parts From The Play Environment And Dispose/Save Them In A Secure Location.

Note: Peen Tee-Nuts and Flatwashers to match radius of pipe after assembly is complete.



IMPORTANT PRODUCT INFORMATION AND SAFETY WARNINGS



- Installation over a hard surface such as concrete, asphalt, or packed earth may result in serious injury or death from fails. Especially all elevated upper-body strength building equipment.
- ALWAYS FOLLOW INSTALLATION INSTRUCTIONS WHEN ERECTING EQUIPMENT.
- Worn surfaces around equipment should be restored. Concrete footings should never be exposed. Surface depth should comply with installation instructions.
- Equipment should be placed to eliminate conflicting traffic patterns.
- All equipment should be free of rust and repainted whenever necessary to deter rusting.
- All protruding nuts and bolts should be covered; sharp edges on pipes should be capped or removed. Check for bent, broken or severely worn pipe and replace.
- Test overall stability and rigidity of all exercise equipment. Check for proper assembly, installation and ground anchoring.
- Check for and repair damage caused by wear or vandalism, a major factor in injury-causing situations.
- GameTime® PROVIDES ITS CUSTOMERS WITH COMPLETE SPECIFICATION SHEETS AND INSTALLATION INSTRUCTIONS. THE SPECIFICATION SHEET CONTAINS THE LISTING OF EVERY PART USED IN A PIECE OF EQUIPMENT AND SHOULD BE KEPT IN THE CUSTOMER'S FILES FOR ACCURATE REFERENCE WHEN REPLACEMENT PARTS ARE NEEDED.
- Never add components not intended for use with this product.
- Regular checking of all parts, castings, etc. should be made. If a part is broken or worn it should be replaced immediately.
- Proper maintenance of GameTime® equipment requires regular tightening of all bolts, nuts, and set screws.
- Check to be sure all fittings are tight and that the bars and pipes do not move.

SPECIFICATIONS

BACKREST: The Backrest shall be constructed from injection molded Nylon W6.

BASE COVER: The Base Cover shall be constructed from aluminum and powder coated.

BOLT CAP: The Bolt Cap shall be constructed from aluminum and powder coated.

FOOTREST: The Footrest shall be constructed from injection molded Nylon W6.

HANDLE GRIP: The Handle Grip shall be constructed from injection molded PVC.

INSTRUCTIONS: The Instructions shall be constructed from aluminum produced by silk-screen printing.

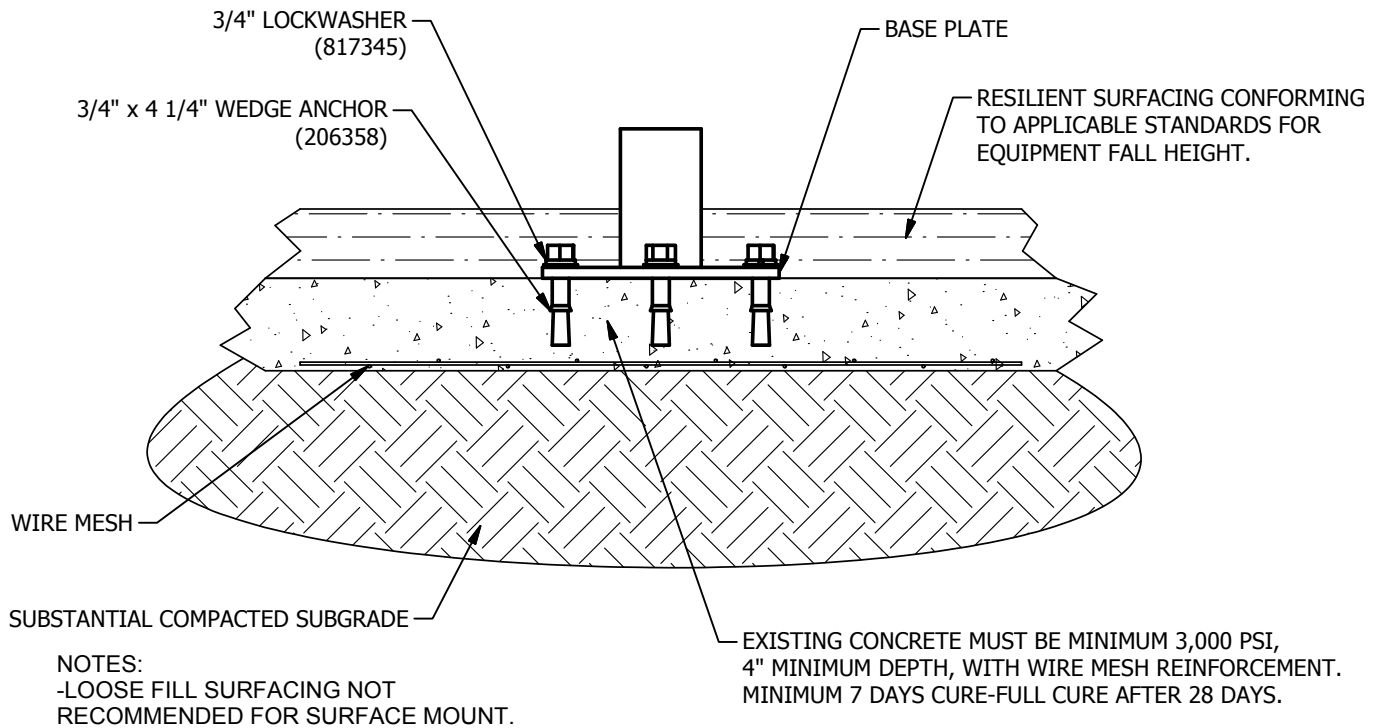
MAIN PIPE: The main frame shall be an all welded assembly fabricated from SPP (carbon steel pipe) and dual phase steel plate. The frame shall be powder coated.

MODULE CASE: The Module Case shall be constructed from stainless steel and powder coated.

POST CAP: The Post Cap shall be constructed from injection molded Polyethylene.

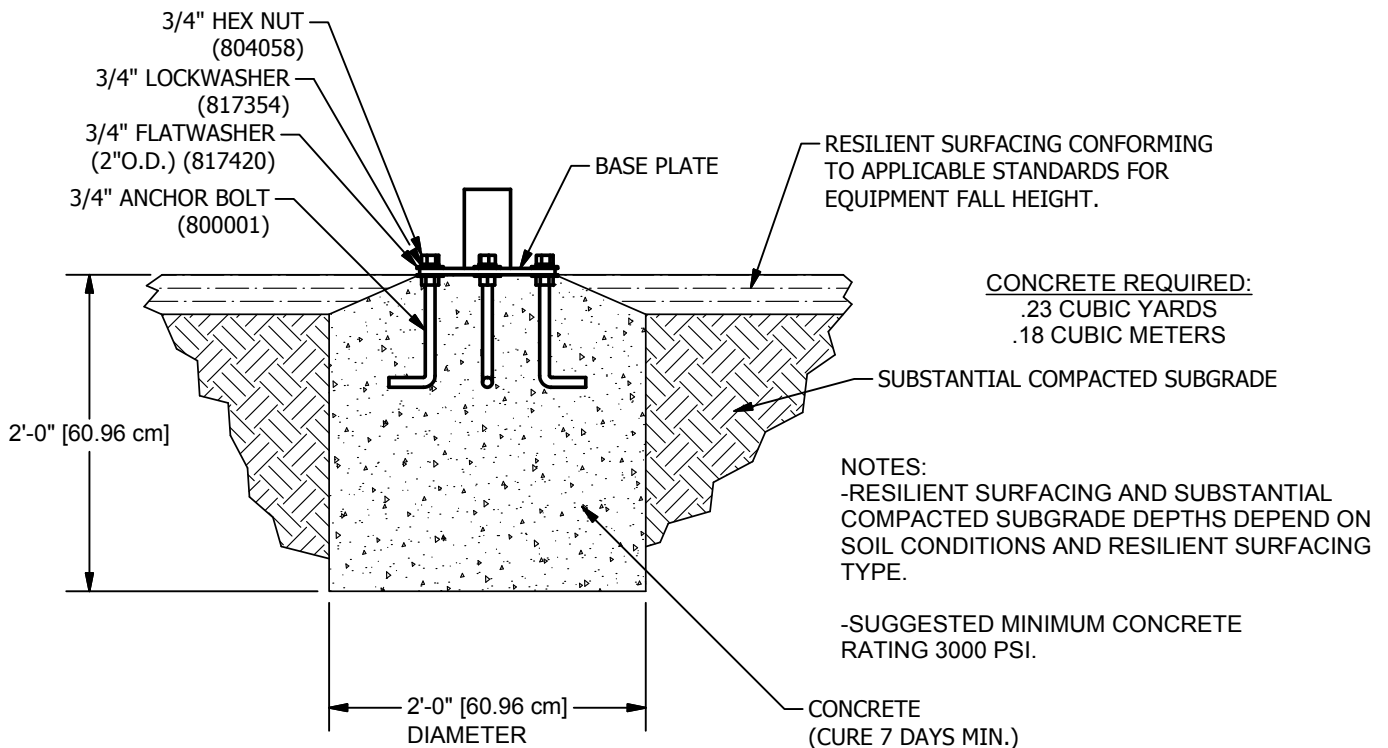
SADDLE: The Saddle shall be constructed from injection molded Nylon W6.

HARDWARE: All nuts, bolts, screws, and lock washers used in the assembly shall be stainless steel, yellow dichromate plated steel, blue-coat plated steel, mechanically galvanized or powder coated/yellow dichromate plated steel. All primary fasteners shall be 304 alloy stainless steel. Fasteners with yellow dichromate treatment have an electro-deposited, 99.9% pure zinc substrate applied from a specially formulated solution sealed with a yellow dichromate top coat designed to work in conjunction with the zinc plating.

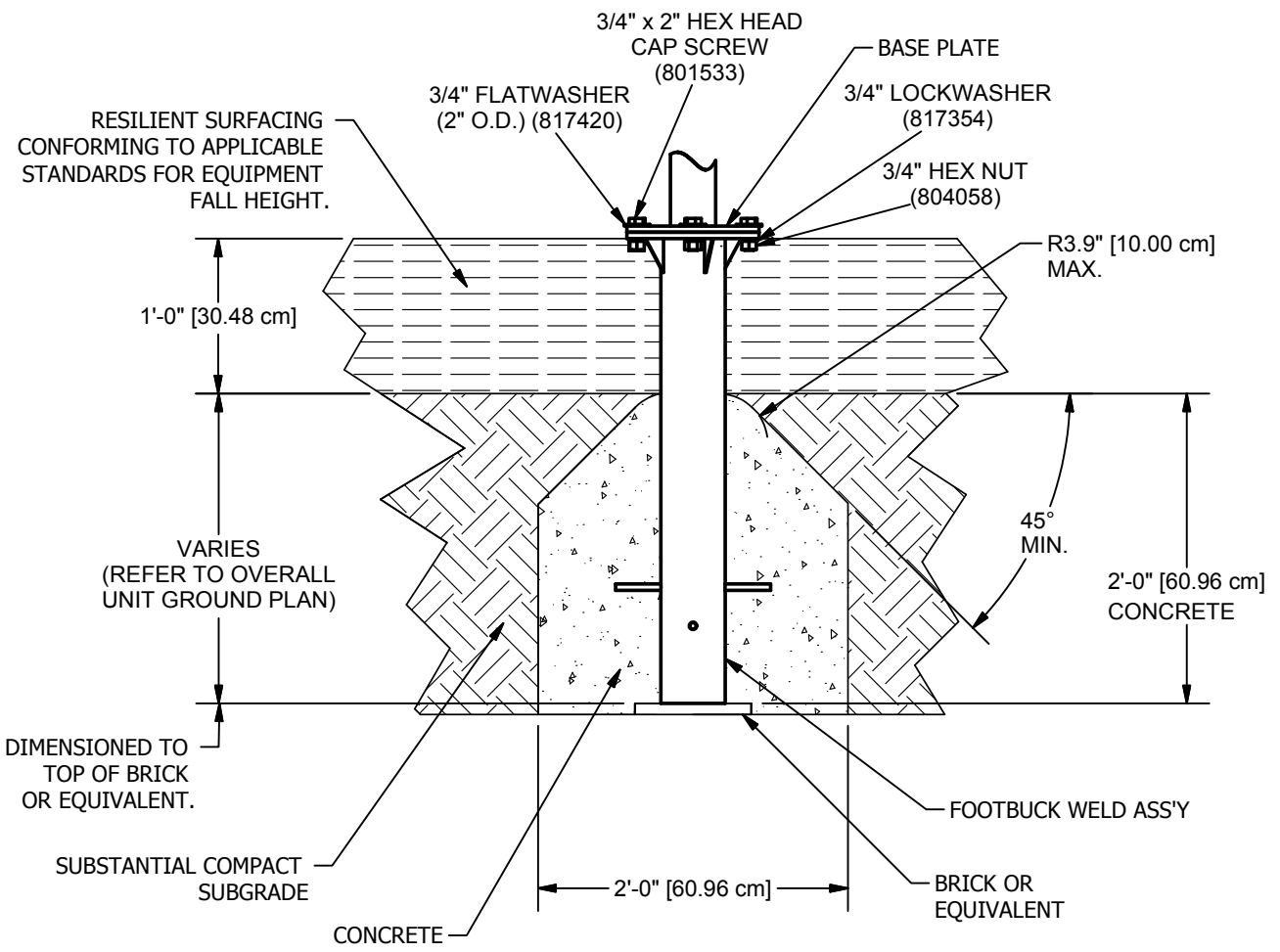
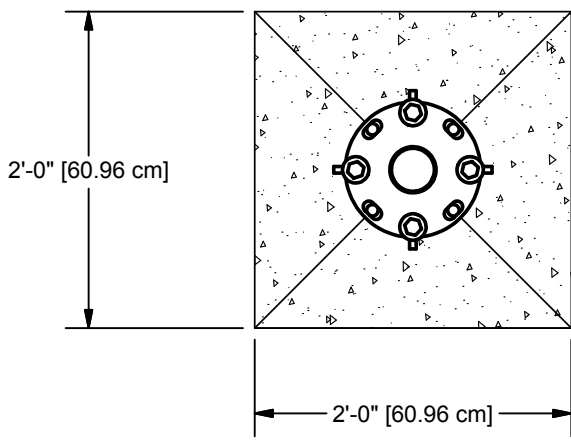


-RESILIENT SURFACING AND SUBSTANTIAL COMPACTED SUBGRADE DEPTHS DEPEND ON SOIL CONDITIONS AND RESILIENT SURFACING TYPE.

SURFACE MOUNT



FOOTING DETAIL



NOTES:
 -RESILIENT SURFACING AND SUBSTANTIAL COMPACTED SUBGRADE DEPTHS DEPEND ON SOIL CONDITIONS AND RESILIENT SURFACING TYPE.
 -SLOPED FOOTING IS A REQUIREMENT OF EUROPEAN STANDARD EN1176-1 ONLY
 -SUGGESTED MINIMUM CONCRETE RATING 3000 PSI.

CONCRETE REQUIRED
 .30 CUBIC YARDS
 [.23 CUBIC METERS]

SHOCK ABSORBING PROPERTIES OF SURFACING MATERIALS VARY. IF YOU DETERMINE THAT LESS THAN 1'-0" [30.48cm] OF SURFACING IS REQUIRED, MAKE UP THE DIFFERENCE IN ELEVATION WITH EARTH, BEFORE APPLYING SURFACING.

IN-GROUND MOUNT

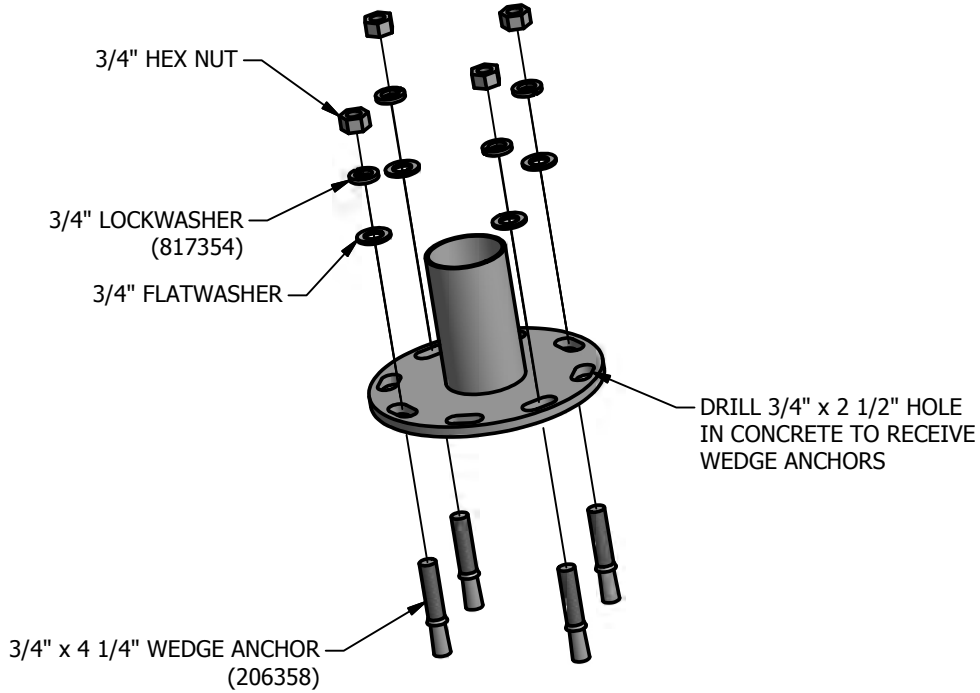
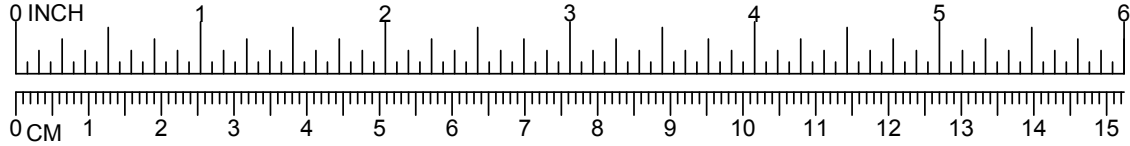
DETAILS -for- 13254S

IMPORTANT

TO REDUCE THE RISK OF CLOTHING ENTANGLEMENT IN COMPLIANCE WITH ASTM F1487, ANY BOLT END PROTRUDING MORE THAN TWO FULL THREADS BEYOND THE FACE OF THE NUT SHALL BE CUT-OFF FLUSH, FILED SMOOTH AND TREATED TO PREVENT CORROSION.

NOTE: LOCTITE (SUPPLIED BY OTHERS) SHOULD BE USED ON ALL THREADED HARDWARE.

NOTE: AFTER ASSEMBLY IS COMPLETE, PEEN TEE-NUTS AND FLATWASHERS TO MATCH RADIUS OF PIPE.



SURFACE MOUNT ASS'Y DETAIL

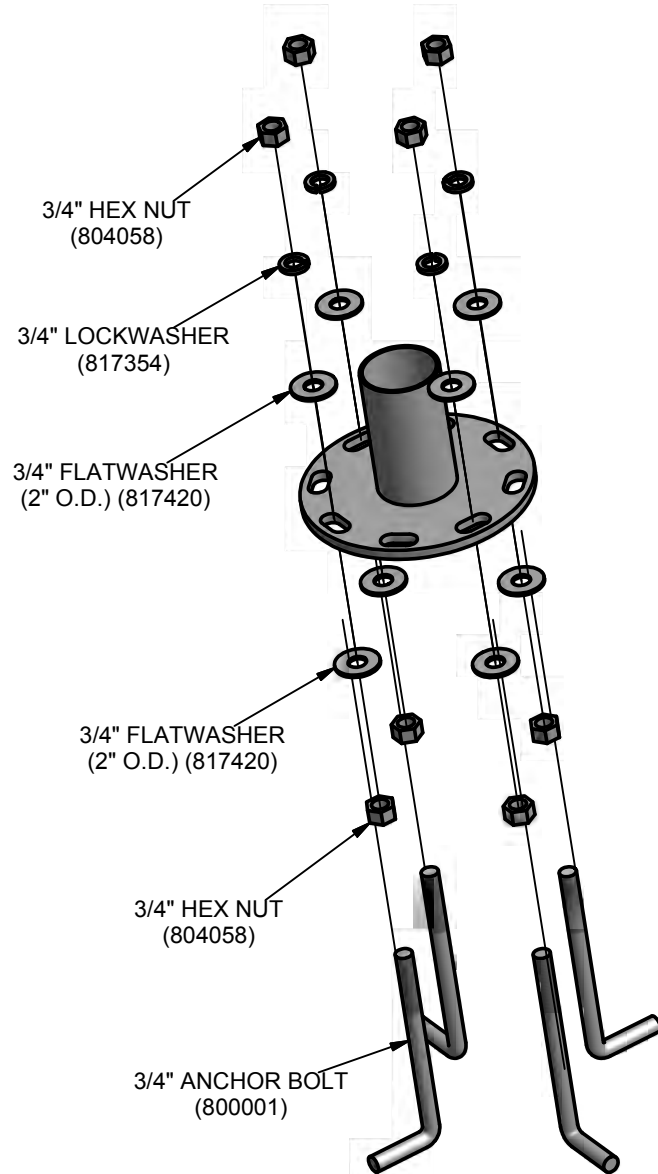
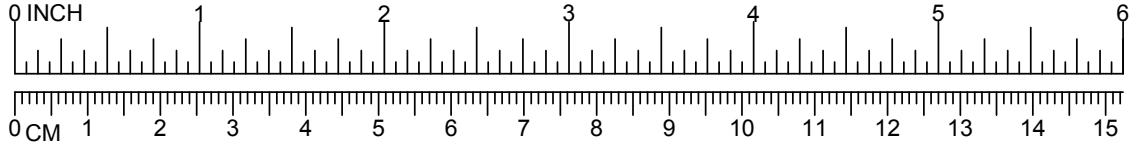
DETAILS -for- 13254F

IMPORTANT

TO REDUCE THE RISK OF CLOTHING ENTANGLEMENT IN COMPLIANCE WITH ASTM F1487, ANY BOLT END
PROTRUDING MORE THAN TWO FULL THREADS BEYOND THE FACE OF THE NUT SHALL BE CUT-OFF FLUSH, FILED
SMOOTH AND TREATED TO PREVENT CORROSION.

NOTE: LOCTITE (SUPPLIED BY OTHERS) SHOULD BE USED ON ALL THREADED HARDWARE.

NOTE: AFTER ASSEMBLY IS COMPLETE, PEEN TEE-NUTS AND FLATWASHERS TO MATCH RADIUS OF PIPE.



FOOTER ASS'Y DETAIL

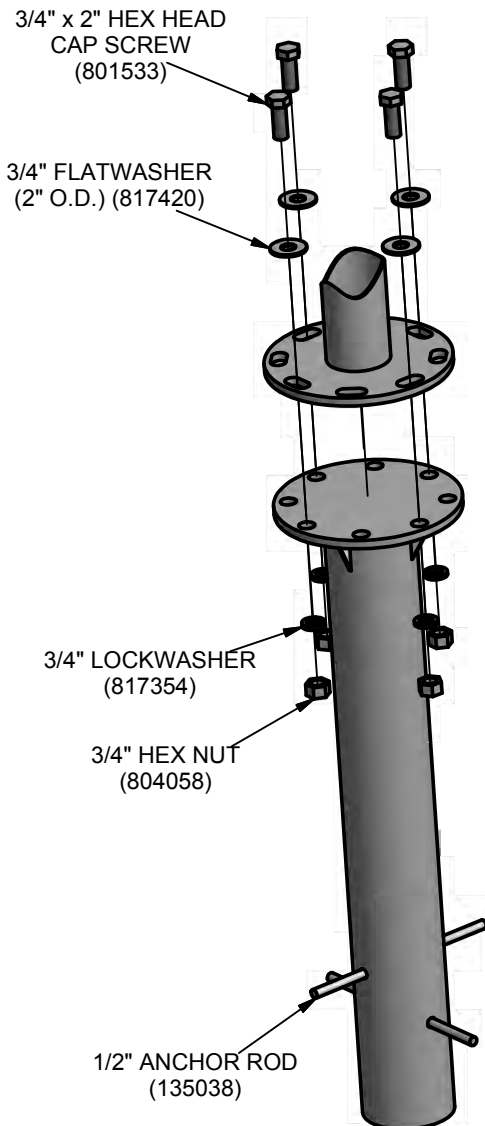
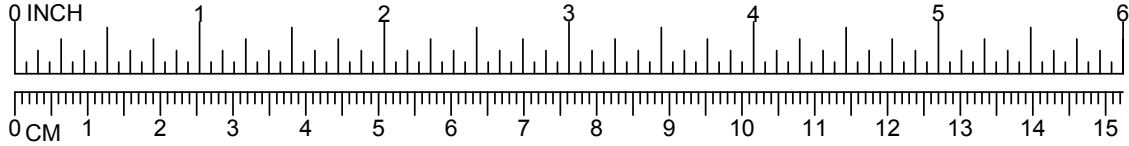
DETAILS -for- 13254I

IMPORTANT

TO REDUCE THE RISK OF CLOTHING ENTANGLEMENT IN COMPLIANCE WITH ASTM F1487, ANY BOLT END PROTRUDING MORE THAN TWO FULL THREADS BEYOND THE FACE OF THE NUT SHALL BE CUT-OFF FLUSH, FILED SMOOTH AND TREATED TO PREVENT CORROSION.

NOTE: LOCTITE (SUPPLIED BY OTHERS) SHOULD BE USED ON ALL THREADED HARDWARE.

NOTE: AFTER ASSEMBLY IS COMPLETE, PEEN TEE-NUTS AND FLATWASHERS TO MATCH RADIUS OF PIPE.



IN-GROUND ASS'Y DETAIL

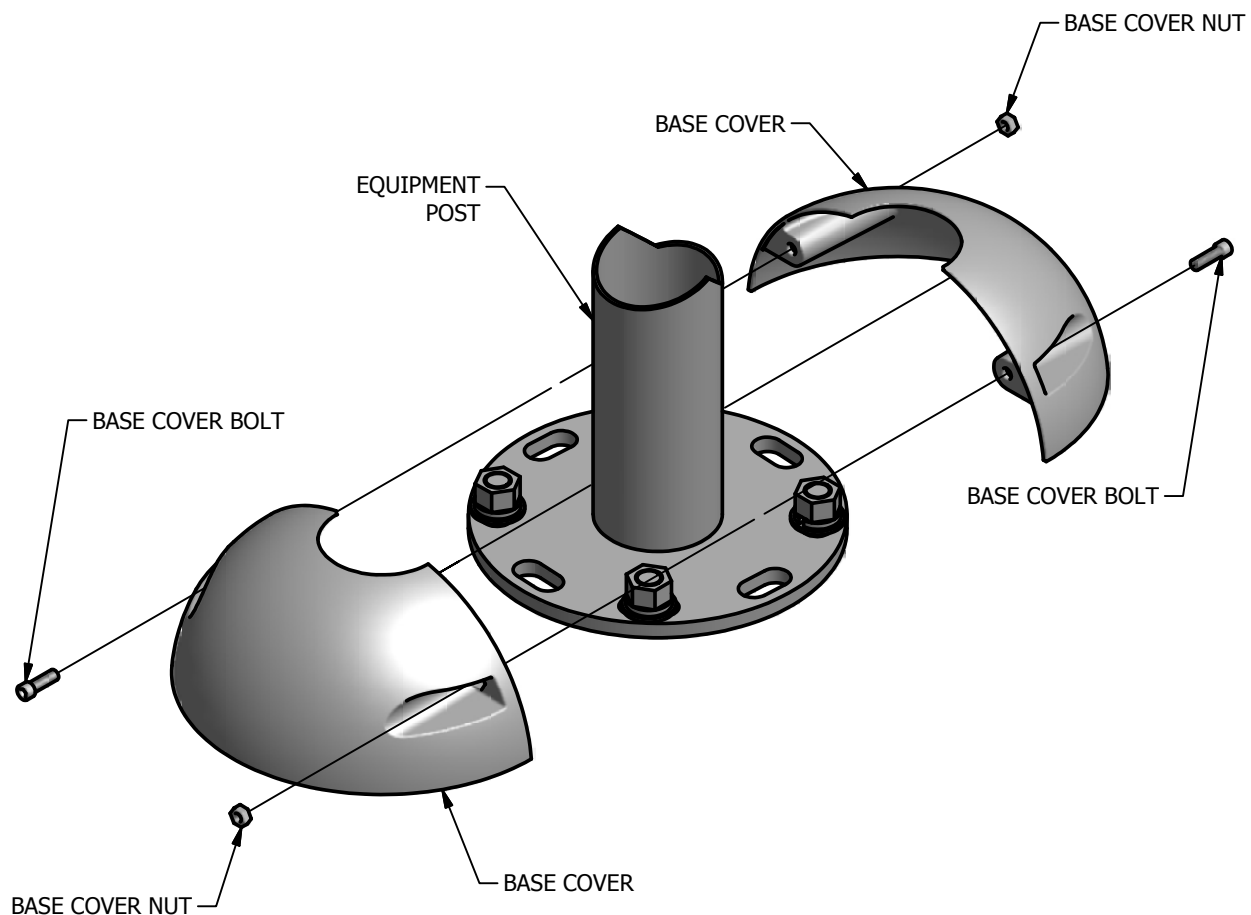
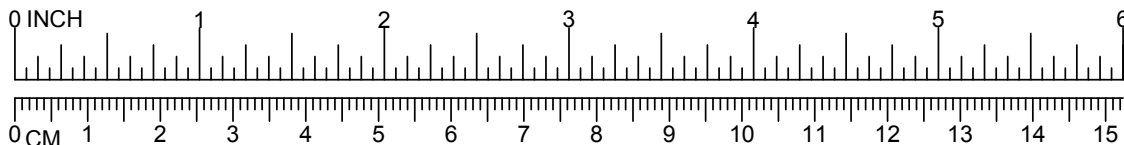
DETAILS -for- 13254

IMPORTANT

TO REDUCE THE RISK OF CLOTHING ENTANGLEMENT IN COMPLIANCE WITH ASTM F1487, ANY BOLT END PROTRUDING MORE THAN TWO FULL THREADS BEYOND THE FACE OF THE NUT SHALL BE CUT-OFF FLUSH, FILED SMOOTH AND TREATED TO PREVENT CORROSION.

NOTE: LOCTITE (SUPPLIED BY OTHERS) SHOULD BE USED ON ALL THREADED HARDWARE.

NOTE: AFTER ASSEMBLY IS COMPLETE, PEEN TEE-NUTS AND FLATWASHERS TO MATCH RADIUS OF PIPE.



BASE COVER DETAIL

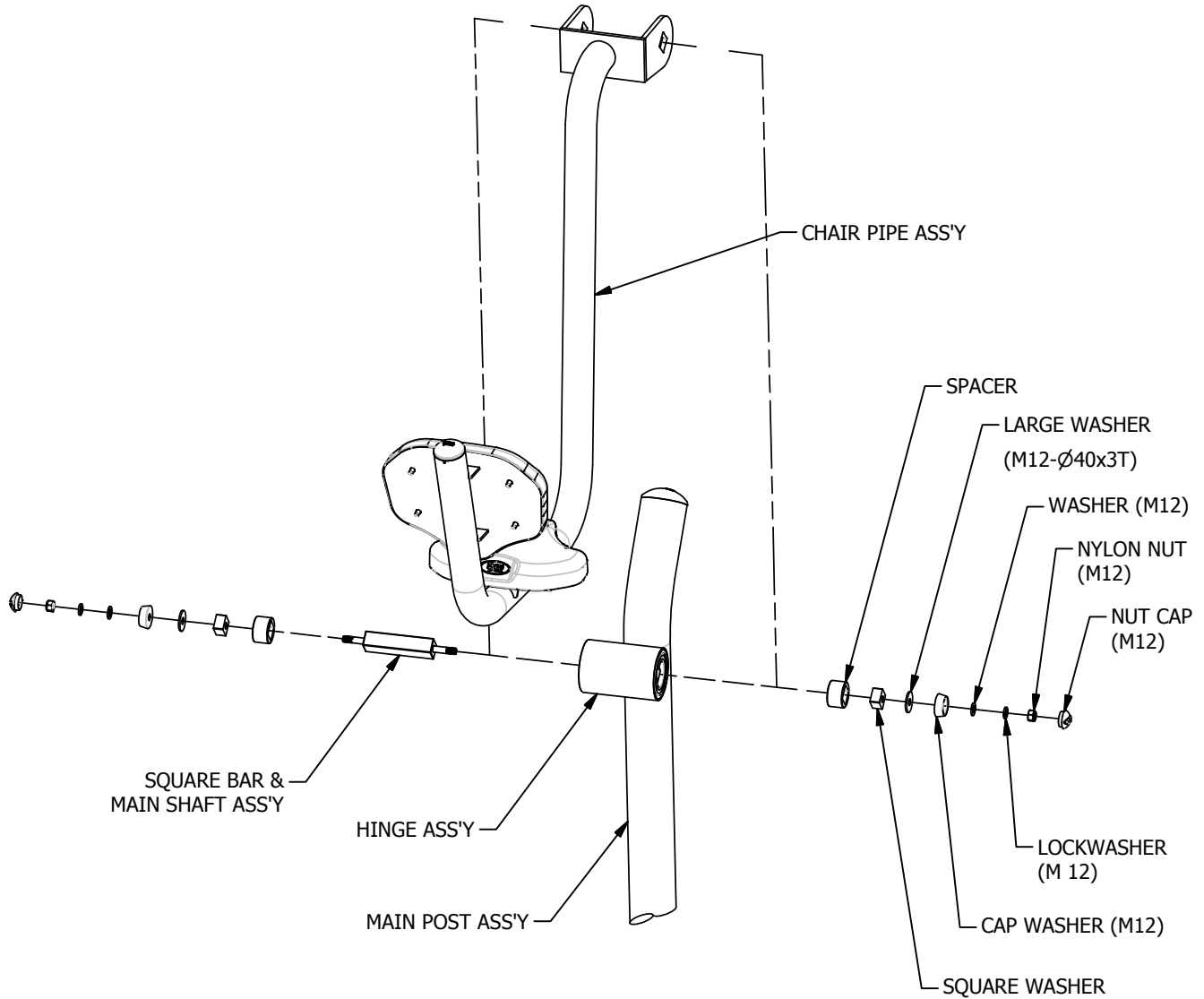
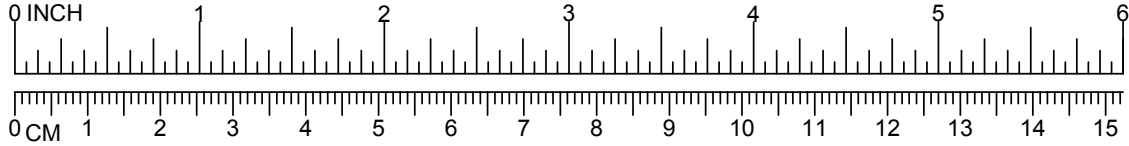
DETAILS -for- 13254

IMPORTANT

TO REDUCE THE RISK OF CLOTHING ENTANGLEMENT IN COMPLIANCE WITH ASTM F1487, ANY BOLT END PROTRUDING MORE THAN TWO FULL THREADS BEYOND THE FACE OF THE NUT SHALL BE CUT-OFF FLUSH, FILED SMOOTH AND TREATED TO PREVENT CORROSION.

NOTE: LOCTITE (SUPPLIED BY OTHERS) SHOULD BE USED ON ALL THREADED HARDWARE.

NOTE: AFTER ASSEMBLY IS COMPLETE, PEEN TEE-NUTS AND FLATWASHERS TO MATCH RADIUS OF PIPE.



CHAIR PIPE ASS'Y DETAIL

GTFit

13255



A PLAYCORE Company

1-800-235-2440

ISSUED/REVISED: 03/01/16

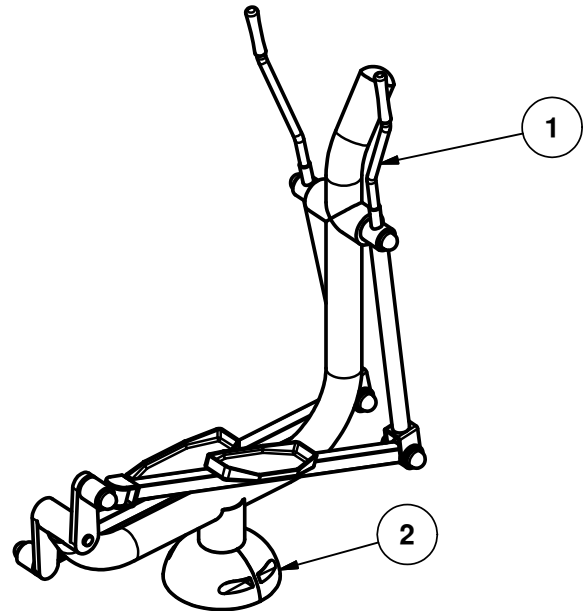
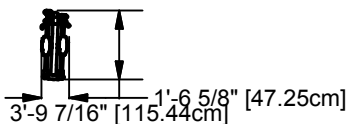
ELLIPTICAL

- = INSTALLATION
= DETAIL
- = PARTS LIST
= REFERENCE

ELLIPTICAL (SURFACE MOUNT) 13255S
 ELLIPTICAL (FOOTING) 13255F
 ELLIPTICAL (IN-GROUND) 13255I

INSTALLATION INSTRUCTIONS

1. Before assembling this equipment, read the enclosed INSTALLER INSTRUCTIONS IN THE INSTALLATION BOOKLET; follow all the instructions during installation.
2. Using Elliptical Machine as template, mark hole locations for 3/4" Wedge Anchors. (See Anchor Detail)



TOP VIEW

ASSEMBLY DRAWING

Parts List					
REF	DESCRIPTION	13255S	13255F	13255I	PART NUMBER
1	ELLIPTICAL	1	1	1	206581
	FOOTBUCK WELD ASS'Y	0	0	1	206467
	HARDWARE COMPLETE	1	0	0	206517
	HARDWARE COMPLETE	0	1	0	206518
	HARDWARE COMPLETE	0	0	1	206519
	3/4" x 2" HEX HEAD CAP SCREW	0	0	4	801533*
	3/4" LOCKWASHER	4	4	4	817354*
	3/4" FLATWASHER (2" O.D.)	0	8	4	817420*
	3/4" HEX NUT	0	8	4	804058*
	3/4" ANCHOR BOLT	0	4	0	800001*
	3/4" x 4 1/4" WEDGE ANCHOR	4	0	0	206358*
	1/2" ANCHOR ROD	0	0	2	135038*

Unless Otherwise Specified, All Units of Measure are Each
 * Included in Hardware

Warning: During Installation, Hardware And Small Parts Are Choking Hazards For Young Children. Store Unused Parts Appropriately Until Assembly Is Completed. Once Assembly Is Completed, Remove Any Unused Parts From The Play Environment And Dispose/Save Them In A Secure Location.

Note: Pen Tee-Nuts and Flatwashers to match radius of pipe after assembly is complete.



IMPORTANT PRODUCT INFORMATION AND SAFETY WARNINGS



- Installation over a hard surface such as concrete, asphalt, or packed earth may result in serious injury or death from fails. Especially all elevated upper-body strength building equipment.
- ALWAYS FOLLOW INSTALLATION INSTRUCTIONS WHEN ERECTING EQUIPMENT.
- Worn surfaces around equipment should be restored. Concrete footings should never be exposed. Surface depth should comply with installation instructions.
- Equipment should be placed to eliminate conflicting traffic patterns.
- All equipment should be free of rust and repainted whenever necessary to deter rusting.
- All protruding nuts and bolts should be covered; sharp edges on pipes should be capped or removed. Check for bent, broken or severely worn pipe and replace.
- Test overall stability and rigidity of all exercise equipment. Check for proper assembly, installation and ground anchoring.
- Check for and repair damage caused by wear or vandalism, a major factor in injury-causing situations.
- GameTime® PROVIDES ITS CUSTOMERS WITH COMPLETE SPECIFICATION SHEETS AND INSTALLATION INSTRUCTIONS. THE SPECIFICATION SHEET CONTAINS THE LISTING OF EVERY PART USED IN A PIECE OF EQUIPMENT AND SHOULD BE KEPT IN THE CUSTOMER'S FILES FOR ACCURATE REFERENCE WHEN REPLACEMENT PARTS ARE NEEDED.
- Never add components not intended for use with this product.
- Regular checking of all parts, castings, etc. should be made. If a part is broken or worn it should be replaced immediately.
- Proper maintenance of GameTime® equipment requires regular tightening of all bolts, nuts, and set screws.
- Check to be sure all fittings are tight and that the bars and pipes do not move.

SPECIFICATIONS

BASE COVER: The Base Cover shall be constructed from aluminum and powder coated.

BOLT CAP: The Bolt Cap shall be constructed from aluminum and powder coated.

FOOTREST: The Footrest shall be constructed from injection molded Nylon W6.

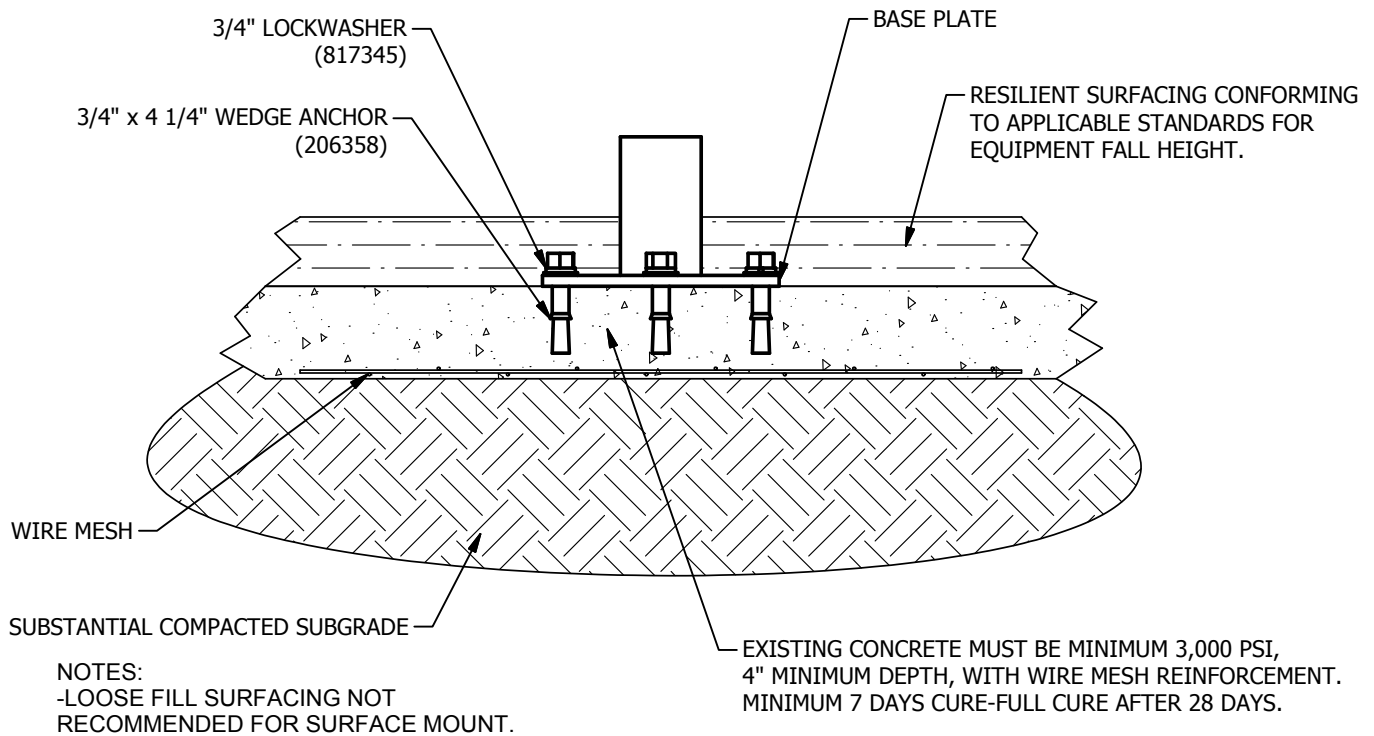
HANDLE GRIP: The Handle Grip shall be constructed from injection molded PVC.

INSTRUCTIONS: The Instructions shall be constructed from aluminum produced by silk-screen printing.

MAIN PIPE: The main frame shall be an all welded assembly fabricated from SPP (carbon steel pipe) and dual phase steel plate. The frame shall be powder coated.

SADDLE: The Saddle shall be constructed from injection molded Nylon W6.

HARDWARE: All nuts, bolts, screws, and lock washers used in the assembly shall be stainless steel, yellow dichromate plated steel, blue-coat plated steel, mechanically galvanized or powder coated/yellow dichromate plated steel. All primary fasteners shall be 304 alloy stainless steel. Fasteners with yellow dichromate treatment have an electro-deposited, 99.9% pure zinc substrate applied from a specially formulated solution sealed with a yellow dichromate top coat designed to work in conjunction with the zinc plating.



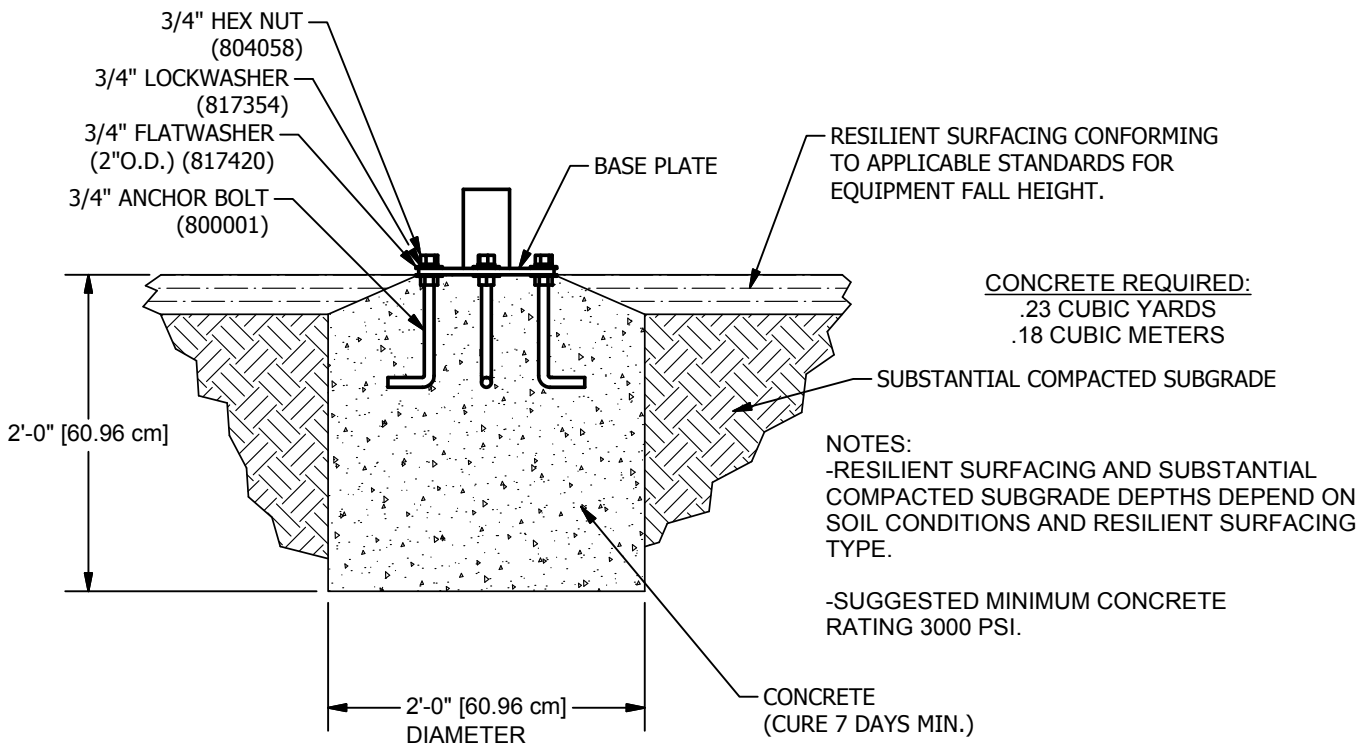
NOTES:

-LOOSE FILL SURFACING NOT RECOMMENDED FOR SURFACE MOUNT.

-RESILIENT SURFACING AND SUBSTANTIAL COMPACTED SUBGRADE DEPTHS DEPEND ON SOIL CONDITIONS AND RESILIENT SURFACING TYPE.

EXISTING CONCRETE MUST BE MINIMUM 3,000 PSI, 4" MINIMUM DEPTH, WITH WIRE MESH REINFORCEMENT. MINIMUM 7 DAYS CURE-FULL CURE AFTER 28 DAYS.

SURFACE MOUNT

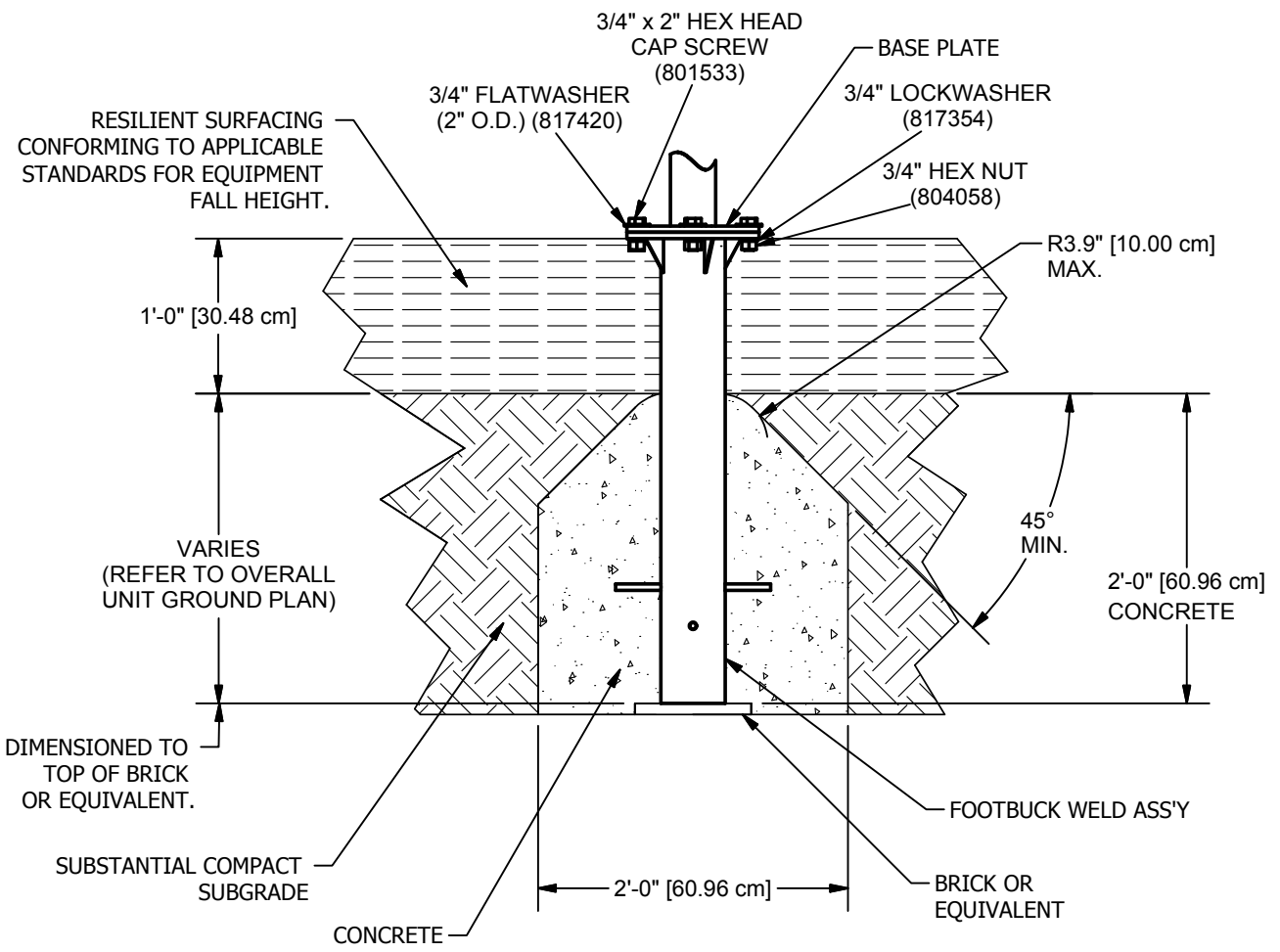
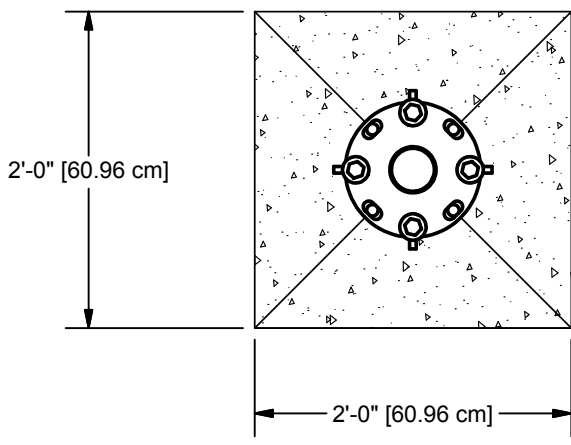


CONCRETE REQUIRED:
 .23 CUBIC YARDS
 .18 CUBIC METERS

NOTES:
 -RESILIENT SURFACING AND SUBSTANTIAL COMPACTED SUBGRADE DEPTHS DEPEND ON SOIL CONDITIONS AND RESILIENT SURFACING TYPE.

-SUGGESTED MINIMUM CONCRETE RATING 3000 PSI.

FOOTING DETAIL



NOTES:
 -RESILIENT SURFACING AND SUBSTANTIAL COMPACTED SUBGRADE DEPTHS DEPEND ON SOIL CONDITIONS AND RESILIENT SURFACING TYPE.
 -SLOPED FOOTING IS A REQUIREMENT OF EUROPEAN STANDARD EN1176-1 ONLY
 -SUGGESTED MINIMUM CONCRETE RATING 3000 PSI.

CONCRETE REQUIRED
 .30 CUBIC YARDS
 [.23 CUBIC METERS]

SHOCK ABSORBING PROPERTIES OF SURFACING MATERIALS VARY. IF YOU DETERMINE THAT LESS THAN 1'-0" [30.48cm] OF SURFACING IS REQUIRED, MAKE UP THE DIFFERENCE IN ELEVATION WITH EARTH, BEFORE APPLYING SURFACING.

IN-GROUND MOUNT

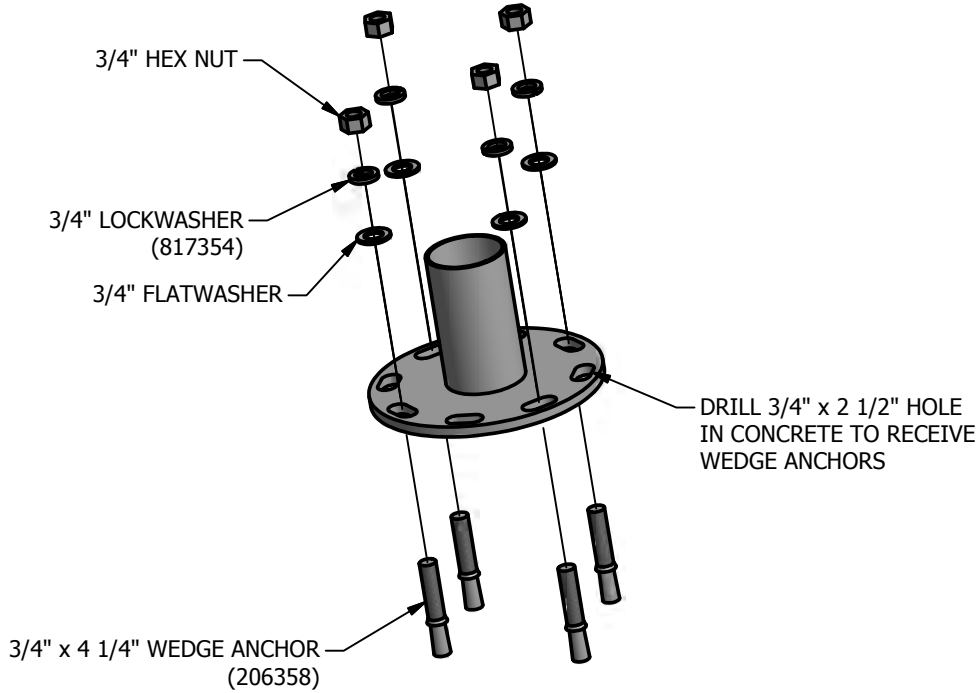
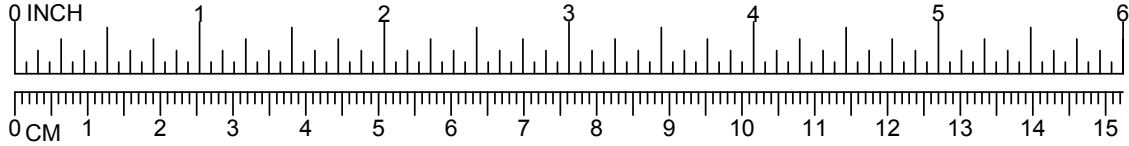
DETAILS -for- 13255S

IMPORTANT

TO REDUCE THE RISK OF CLOTHING ENTANGLEMENT IN COMPLIANCE WITH ASTM F1487, ANY BOLT END PROTRUDING MORE THAN TWO FULL THREADS BEYOND THE FACE OF THE NUT SHALL BE CUT-OFF FLUSH, FILED SMOOTH AND TREATED TO PREVENT CORROSION.

NOTE: LOCTITE (SUPPLIED BY OTHERS) SHOULD BE USED ON ALL THREADED HARDWARE.

NOTE: AFTER ASSEMBLY IS COMPLETE, PEEN TEE-NUTS AND FLATWASHERS TO MATCH RADIUS OF PIPE.



SURFACE MOUNT ASS'Y DETAIL

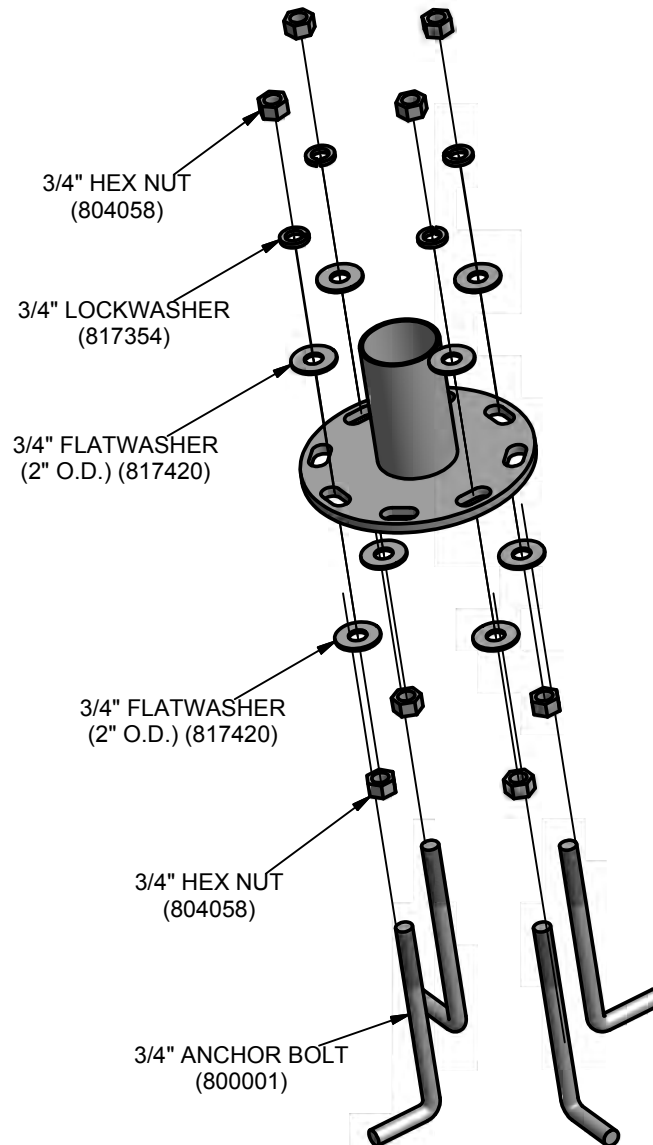
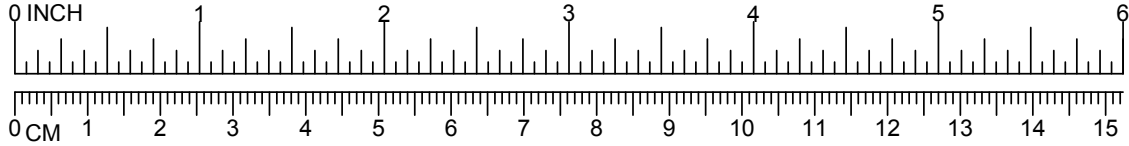
DETAILS -for- 13255F

IMPORTANT

TO REDUCE THE RISK OF CLOTHING ENTANGLEMENT IN COMPLIANCE WITH ASTM F1487, ANY BOLT END PROTRUDING MORE THAN TWO FULL THREADS BEYOND THE FACE OF THE NUT SHALL BE CUT-OFF FLUSH, FILED SMOOTH AND TREATED TO PREVENT CORROSION.

NOTE: LOCTITE (SUPPLIED BY OTHERS) SHOULD BE USED ON ALL THREADED HARDWARE.

NOTE: AFTER ASSEMBLY IS COMPLETE, PEEN TEE-NUTS AND FLATWASHERS TO MATCH RADIUS OF PIPE.



FOOTER ASS'Y DETAIL

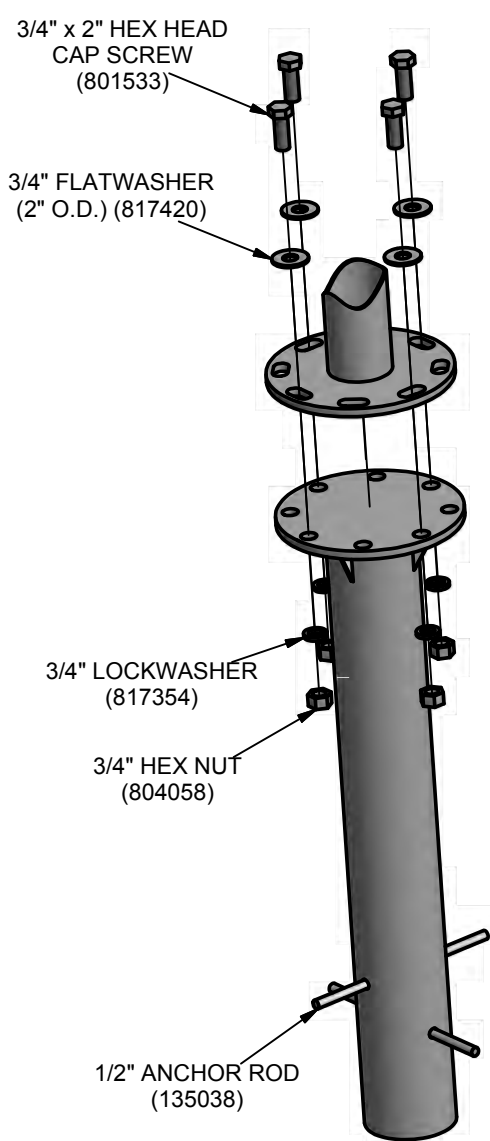
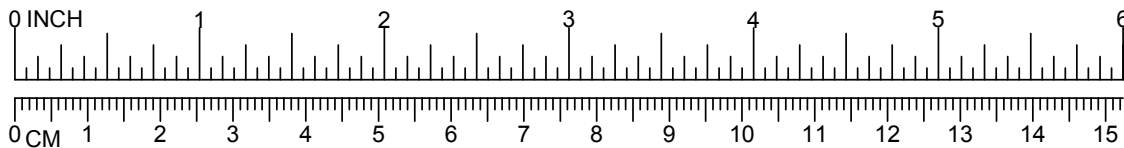
DETAILS -for- 13255I

IMPORTANT

TO REDUCE THE RISK OF CLOTHING ENTANGLEMENT IN COMPLIANCE WITH ASTM F1487, ANY BOLT END PROTRUDING MORE THAN TWO FULL THREADS BEYOND THE FACE OF THE NUT SHALL BE CUT-OFF FLUSH, FILED SMOOTH AND TREATED TO PREVENT CORROSION.

NOTE: LOCTITE (SUPPLIED BY OTHERS) SHOULD BE USED ON ALL THREADED HARDWARE.

NOTE: AFTER ASSEMBLY IS COMPLETE, PEEN TEE-NUTS AND FLATWASHERS TO MATCH RADIUS OF PIPE.



IN-GROUND ASS'Y DETAIL

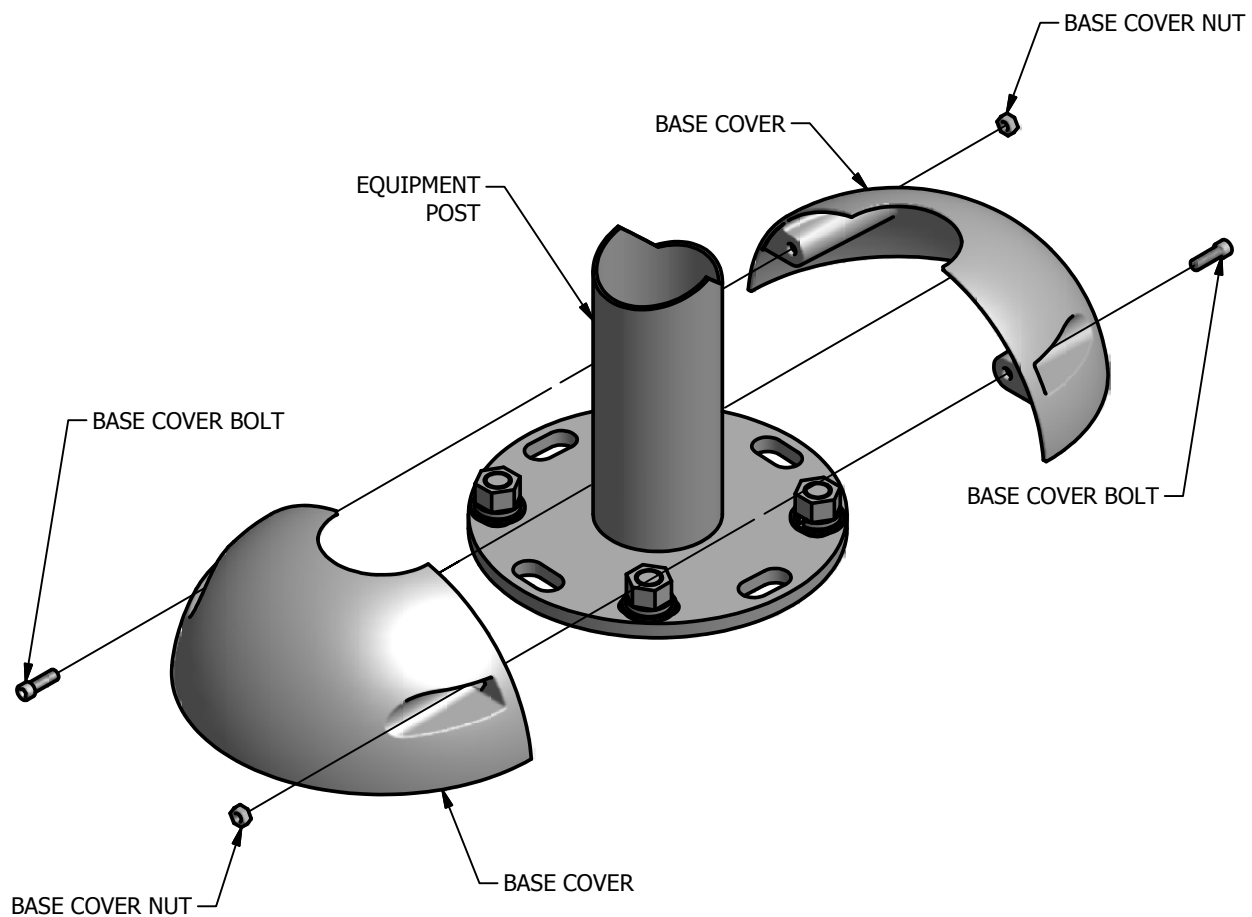
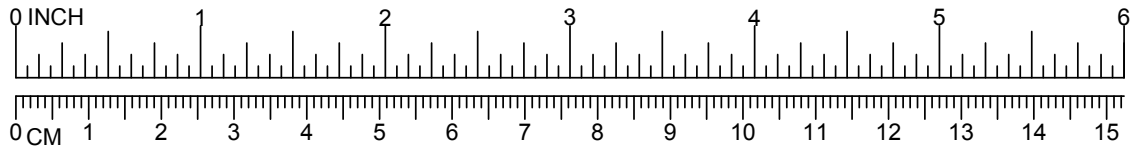
DETAILS -for- 13255

IMPORTANT

TO REDUCE THE RISK OF CLOTHING ENTANGLEMENT IN COMPLIANCE WITH ASTM F1487, ANY BOLT END PROTRUDING MORE THAN TWO FULL THREADS BEYOND THE FACE OF THE NUT SHALL BE CUT-OFF FLUSH, FILED SMOOTH AND TREATED TO PREVENT CORROSION.

NOTE: LOCTITE (SUPPLIED BY OTHERS) SHOULD BE USED ON ALL THREADED HARDWARE.

NOTE: AFTER ASSEMBLY IS COMPLETE, PEEN TEE-NUTS AND FLATWASHERS TO MATCH RADIUS OF PIPE.



BASE COVER DETAIL

GTFit





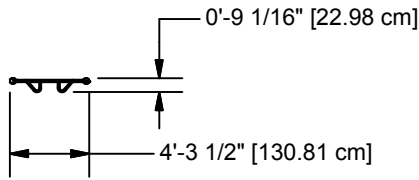
A PLAYCORE Company

1-800-235-2440

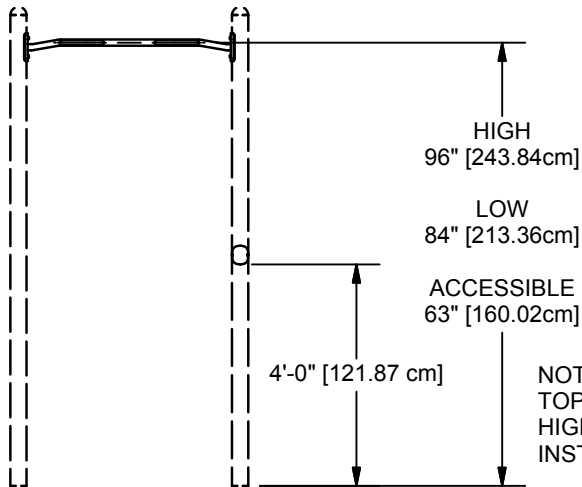
ISSUED/REVISED: 04/04/16

13285 CHIN-UP STATION

-  = INSTALLATION
= DETAIL
-  = PARTS LIST
= REFERENCE

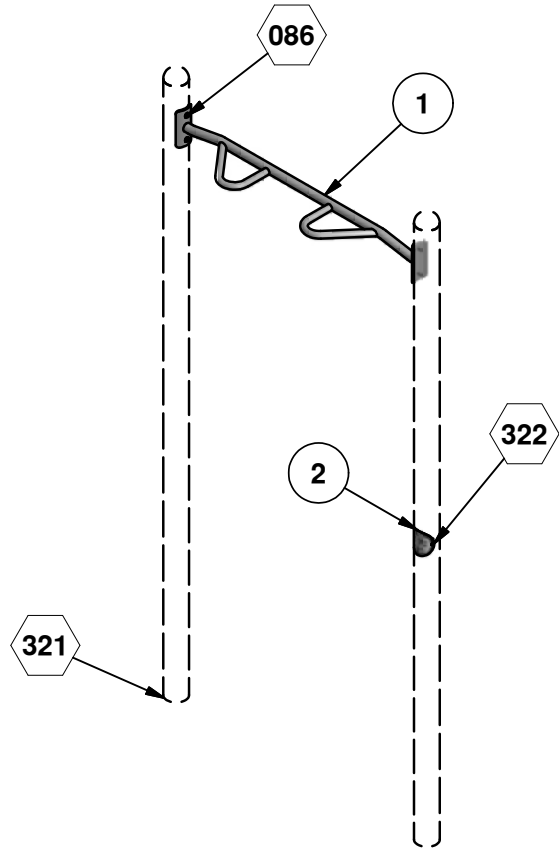


TOP VIEW



SIDE ELEVATION

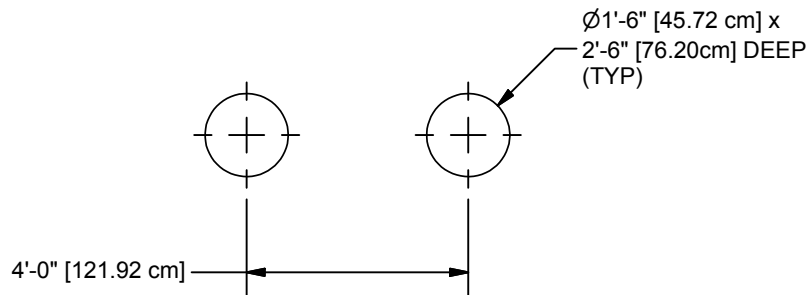
NOTE: REFER TO OVERALL
TOP VIEW TO DETERMINE
HIGH, LOW OR ACCESSIBLE
INSTALLATION



ASSEMBLY DRAWING

CONCRETE REQUIRED:
.20 CUBIC YARDS
[.15 CUBIC METERS]

NOTE: HOLE DEPTHS INDICATED
ON ALL GROUND PLANS ARE
MEASURED FROM THE FINISHED
SURFACE. SEE DETAIL 321. ALL
FOOTING DIMENSIONS ARE BASED
ON LEVEL FINISHED SURFACE.



GROUND PLAN

INSTALLATION INSTRUCTIONS

NOTE: THIS INSTALLATION BOOKLET SHOULD BE KEPT IN CUSTOMER'S FILE FOR FUTURE REFERENCE.

NOTE: Do not overtighten bolts. To overtighten may cause buckling or dimpling of some parts.

NOTE: Read installation instructions thoroughly before starting assembly. Pour concrete only after final assembly is complete. Bracing material may be required during assembly.

NOTE: Do not tighten any nuts, bolts, rods, etc. until the unit is completely assembled.

NOTE: Assembly and leveling time will be greatly reduced if a transit is used to set location and depth of ground holes.

NOTE: Due to extremes in weather and soil conditions, hole sizes may have to be increased to meet local conditions.

STEP 1: Mark hole locations using Chin-Up Bars as template.

STEP 2: Dig required holes and place a brick or equivalent at the bottom of holes (where shown) to provide a solid foundation. Allow for this in hole depth. See Detail 321.

STEP 3: Lay all legs on ground arranged as required. Begin assembly Bars using Detail 086. After all Bars are in place, set the legs in the holes. Level all legs and cross bars and support them with wood or wire guys until the unit is ready for use. Be sure each leg is standing on a solid foundation block.

STEP 4: Pour concrete to within 1'-0" [30.48cm] of ground level and fill remaining with compacted subgrade and surfacing, Per Detail 321. Allow a minimum of 48 hours for concrete to cure and harden before using Chin-Up Station.

SPECIFICATIONS

NOTE: THIS INSTALLATION BOOKLET SHOULD BE KEPT IN CUSTOMER'S FILE FOR FUTURE REFERENCE.

NOTE: Read installation instructions thoroughly before starting assembly. Pour concrete only after final assembly is complete. Bracing material may be required during assembly.

NOTE: Do not overtighten bolts. To overtighten may cause buckling or dimpling of some parts.

NOTE: Do not tighten any nuts, bolts, rods, etc. until the unit is completely assembled.

CHIN-UP BAR: The Chin-Up Bar assembly shall be constructed of 1.315" O.D. (12 GA) galvanized pipe, 1.029 O.D. galvanized pipe and 3/16" stainless steel tabs. The Crossbar shall be an all welded construction and coated with a custom formula of TGIC polyester powder coating after fabrication.

HARDWARE: All nuts, bolts, screws, inserts, and lockwashers used in the assembly of all play equipment, shall be stainless steel, yellow dichromate plated steel, blue-coat plated steel, mechanically galvanized or powder coated/yellow dichromate plated steel. All primary fasteners shall be 300 series stainless steel. Fasteners with yellow dichromate treatment have an electro deposited, 99.9% pure zinc substrate applied from a specially formulated solution sealed with a yellow dichromate top coat designed to work in conjunction with the zinc plating. Yellow dichromate has a 320% longer life to white corrosion and 275% longer to red corrosion than does hot-dip galvanizing.

SPECIFICATIONS: GAMETIME® has a policy of continuous improvement and reserves the right to discontinue or change specifications without notice.

Parts List			
REF.	DESCRIPTION	QTY	PART NUMBER
1	CHIN-UP BAR WELD ASS'Y	1	206981
	HARDWARE COMPLETE	1	207070
	3/8" x 1 1/4" B.H.C.S.	4	811051*
	3/8" LOCKWASHER	4	817334*
2	CHIN-UP STATION NAME PLATE	1	207069*
	POP RIVET	2	137618*
	1/2" ANCHOR ROD	2	135038*

*Unless Otherwise Specified, All Units of Measure are Each
* Included in Hardware*

Warning: During Installation, Hardware And Small Parts Are Choking Hazards For Young Children. Store Unused Parts Appropriately Until Assembly Is Completed. Once Assembly Is Completed, Remove Any Unused Parts From The Play Environment And Dispose/Save Them In A Secure Location.

Note: Peen Tee-Nuts and Flatwashers to match radius of pipe after assembly is complete.

Note: Loctite (supplied by others) should be used on any non-patch hardware.



IMPORTANT PRODUCT INFORMATION AND SAFETY WARNINGS



- Installation over a hard surface such as concrete, asphalt, or packed earth may result in serious injury or death from fails. Especially all elevated upper-body strength building equipment.
- ALWAYS FOLLOW INSTALLATION INSTRUCTIONS WHEN ERECTING EQUIPMENT.
- Worn surfaces around equipment should be restored. Concrete footings should never be exposed. Surface depth should comply with installation instructions.
- Equipment should be placed to eliminate conflicting traffic patterns.
- All equipment should be free of rust and repainted whenever necessary to deter rusting.
- All protruding nuts and bolts should be covered; sharp edges on pipes should be capped or removed. Check for bent, broken or severely worn pipe and replace.
- Test overall stability and rigidity of all exercise equipment. Check for proper assembly, installation and ground anchoring.
- Check for and repair damage caused by wear or vandalism, a major factor in injury-causing situations.
- GameTime® PROVIDES ITS CUSTOMERS WITH COMPLETE SPECIFICATION SHEETS AND INSTALLATION INSTRUCTIONS. THE SPECIFICATION SHEET CONTAINS THE LISTING OF EVERY PART USED IN A PIECE OF EQUIPMENT AND SHOULD BE KEPT IN THE CUSTOMER'S FILES FOR ACCURATE REFERENCE WHEN REPLACEMENT PARTS ARE NEEDED.
- Never add components not intended for use with this product.
- Regular checking of all parts, castings, etc. should be made. If a part is broken or worn it should be replaced immediately.
- Proper maintenance of GameTime® equipment requires regular tightening of all bolts, nuts, and set screws.
- Check to be sure all fittings are tight and that the bars and pipes do not move.

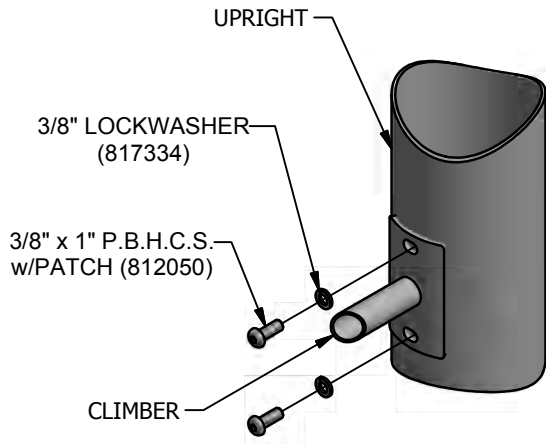
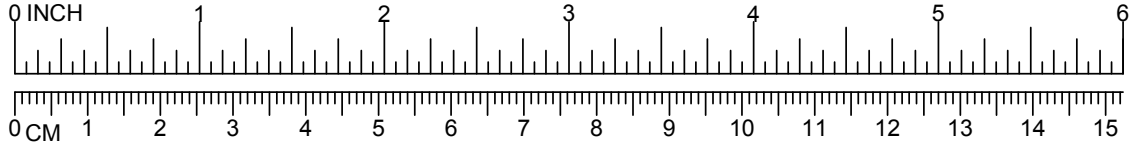
DETAILS -for- 13285

IMPORTANT

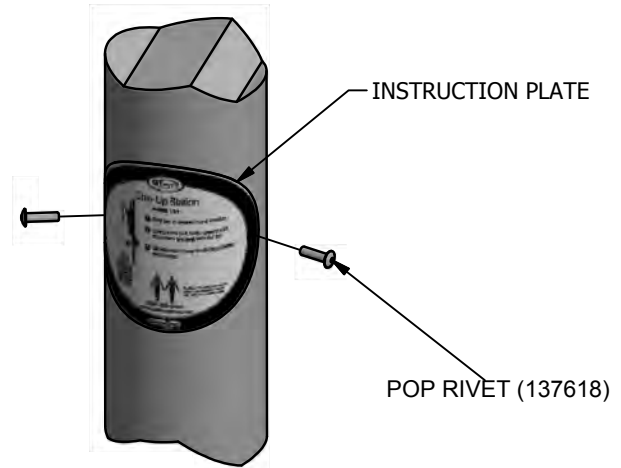
TO REDUCE THE RISK OF CLOTHING ENTANGLEMENT IN COMPLIANCE WITH ASTM F1487, ANY BOLT END PROTRUDING MORE THAN TWO FULL THREADS BEYOND THE FACE OF THE NUT SHALL BE CUT-OFF FLUSH, FILED SMOOTH AND TREATED TO PREVENT CORROSION.

NOTE: LOCTITE (SUPPLIED BY OTHERS) SHOULD BE USED ON ALL THREADED HARDWARE.

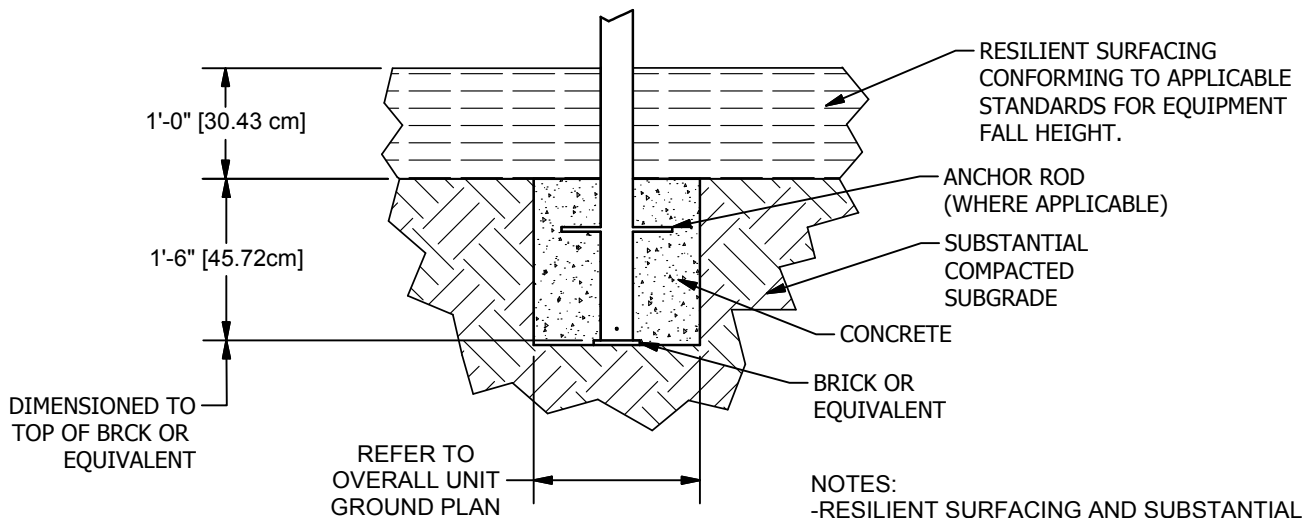
NOTE: AFTER ASSEMBLY IS COMPLETE, PEEN TEE-NUTS AND FLATWASHERS TO MATCH RADIUS OF PIPE.



086



322



SHOCK ABSORBING PROPERTIES OF SURFACING MATERIALS MAY VARY. IF YOU DETERMINE THAT LESS THAN 1'-0" [30.48cm] OF SURFACING IS REQUIRED, MAKE UP THE DIFFERENCE IN ELEVATION WITH EARTH BEFORE APPLYING SURFACING.

NOTES:
-RESILIENT SURFACING AND SUBSTANTIAL COMPACTED SUBGRADE DEPTHS DEPEND ON SOIL CONDITIONS AND RESILIENT SURFACING TYPE.

-SLOPED FOOTINGS IS A REQUIREMENT OF EUROPEAN STANDARD EN1176-1 ONLY

-SUGGESTED MINIMUM CONCRETE RATING 3000PSI.

321

GTFit



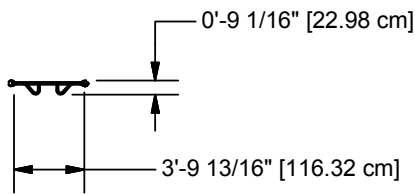
A PLAYCORE Company

1-800-235-2440

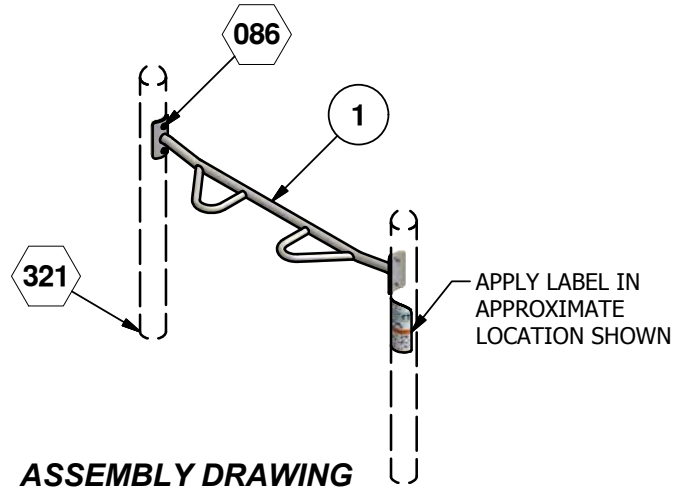
ISSUED/REVISED: 07/20/16

13295 PUSH-UP STATION

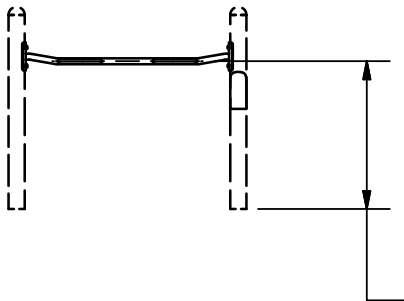
- = INSTALLATION
= DETAIL
- = PARTS LIST
= REFERENCE



TOP VIEW



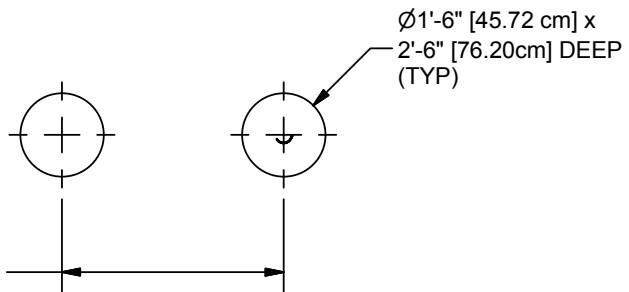
ASSEMBLY DRAWING



SIDE ELEVATION

NOTE: REFER TO OVERALL
TOP VIEW TO DETERMINE
HIGH OR LOW INSTALLATION

CONCRETE REQUIRED:
.20 CUBIC YARDS
[.15 CUBIC METERS]



GROUND PLAN

NOTE: HOLE DEPTHS INDICATED
ON ALL GROUND PLANS ARE
MEASURED FROM THE FINISHED
SURFACE. SEE DETAIL 321. ALL
FOOTING DIMENSIONS ARE BASED
ON LEVEL FINISHED SURFACE.

INSTALLATION INSTRUCTIONS

NOTE: THIS INSTALLATION BOOKLET SHOULD BE KEPT IN CUSTOMER'S FILE FOR FUTURE REFERENCE.

NOTE: Do not overtighten bolts. To overtighten may cause buckling or dimpling of some parts.

NOTE: Read installation instructions thoroughly before starting assembly. Pour concrete only after final assembly is complete. Bracing material may be required during assembly.

NOTE: Do not tighten any nuts, bolts, rods, etc. until the unit is completely assembled.

NOTE: Assembly and leveling time will be greatly reduced if a transit is used to set location and depth of ground holes.

NOTE: Due to extremes in weather and soil conditions, hole sizes may have to be increased to meet local conditions.

STEP 1: Mark hole locations using Push-Up Bars as template.

STEP 2: Dig required holes and place a brick or equivalent at the bottom of holes (where shown) to provide a solid foundation. Allow for this in hole depth. See Detail 321.

STEP 3: Lay all legs on ground arranged as required. Begin assembly Bars using Detail 086. After all Bars are in place, set the legs in the holes. Level all legs and cross bars and support them with wood or wire guys until the unit is ready for use. Be sure each leg is standing on a solid foundation block.

STEP 4: Pour concrete to within 1'-0" [30.48cm] of ground level and fill remaining with compacted subgrade and surfacing, Per Detail 321. Allow a minimum of 48 hours for concrete to cure and harden before using Chin-Up Station.

SPECIFICATIONS

NOTE: THIS INSTALLATION BOOKLET SHOULD BE KEPT IN CUSTOMER'S FILE FOR FUTURE REFERENCE.

NOTE: Read installation instructions thoroughly before starting assembly. Pour concrete only after final assembly is complete. Bracing material may be required during assembly.

NOTE: Do not overtighten bolts. To overtighten may cause buckling or dimpling of some parts.

NOTE: Do not tighten any nuts, bolts, rods, etc. until the unit is completely assembled.

PUSH-UP BAR: The Push-Up Bar assembly shall be constructed of 1.315" O.D. (12 GA) galvanized pipe, 1.029 O.D. galvanized pipe and 3/16" stainless steel tabs. The Crossbar shall be an all welded construction and coated with a custom formula of TGIC polyester powder coating after fabrication.

HARDWARE: All nuts, bolts, screws, inserts, and lockwashers used in the assembly of all play equipment, shall be stainless steel, yellow dichromate plated steel, blue-coat plated steel, mechanically galvanized or powder coated/yellow dichromate plated steel. All primary fasteners shall be 300 series stainless steel. Fasteners with yellow dichromate treatment have an electro deposited, 99.9% pure zinc substrate applied from a specially formulated solution sealed with a yellow dichromate top coat designed to work in conjunction with the zinc plating. Yellow dichromate has a 320% longer life to white corrosion and 275% longer to red corrosion than does hot-dip galvanizing.

SPECIFICATIONS: GAMETIME® has a policy of continuous improvement and reserves the right to discontinue or change specifications without notice.

Parts List			
REF.	DESCRIPTION	QTY	PART NUMBER
1	PUSH-UP BAR WELD ASS'Y	1	206981
	HARDWARE COMPLETE	1	207159
	3/8" x 1 1/4" B.H.C.S.	4	811051*
	3/8" LOCKWASHER	4	817334*
	1/2" ANCHOR ROD	2	135038*
	USAGE/WARNING LABEL	1	211762*

*Unless Otherwise Specified, All Units of Measure are Each
* Included in Hardware*

Warning: During Installation, Hardware And Small Parts Are Choking Hazards For Young Children. Store Unused Parts Appropriately Until Assembly Is Completed. Once Assembly Is Completed, Remove Any Unused Parts From The Play Environment And Dispose/Save Them In A Secure Location.

Note: Peen Tee-Nuts and Flatwashers to match radius of pipe after assembly is complete.

Note: Loctite (supplied by others) should be used on any non-patch hardware.



IMPORTANT PRODUCT INFORMATION AND SAFETY WARNINGS



- Installation over a hard surface such as concrete, asphalt, or packed earth may result in serious injury or death from fails. Especially all elevated upper-body strength building equipment.
- ALWAYS FOLLOW INSTALLATION INSTRUCTIONS WHEN ERECTING EQUIPMENT.
- Worn surfaces around equipment should be restored. Concrete footings should never be exposed. Surface depth should comply with installation instructions.
- Equipment should be placed to eliminate conflicting traffic patterns.
- All equipment should be free of rust and repainted whenever necessary to deter rusting.
- All protruding nuts and bolts should be covered; sharp edges on pipes should be capped or removed. Check for bent, broken or severely worn pipe and replace.
- Test overall stability and rigidity of all exercise equipment. Check for proper assembly, installation and ground anchoring.
- Check for and repair damage caused by wear or vandalism, a major factor in injury-causing situations.
- GameTime® PROVIDES ITS CUSTOMERS WITH COMPLETE SPECIFICATION SHEETS AND INSTALLATION INSTRUCTIONS. THE SPECIFICATION SHEET CONTAINS THE LISTING OF EVERY PART USED IN A PIECE OF EQUIPMENT AND SHOULD BE KEPT IN THE CUSTOMER'S FILES FOR ACCURATE REFERENCE WHEN REPLACEMENT PARTS ARE NEEDED.
- Never add components not intended for use with this product.
- Regular checking of all parts, castings, etc. should be made. If a part is broken or worn it should be replaced immediately.
- Proper maintenance of GameTime® equipment requires regular tightening of all bolts, nuts, and set screws.
- Check to be sure all fittings are tight and that the bars and pipes do not move.

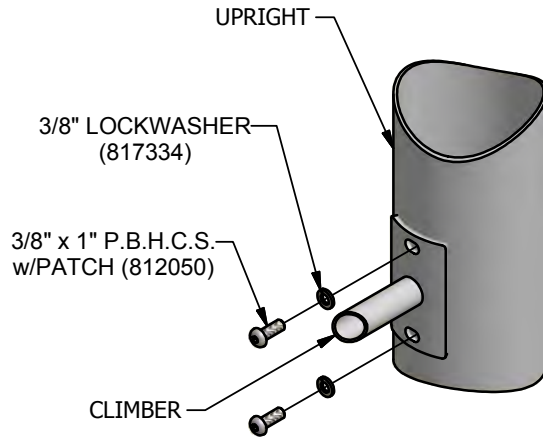
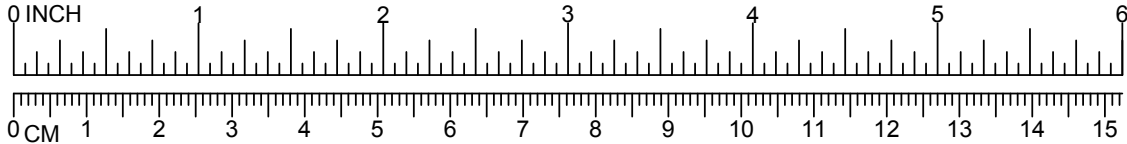
DETAILS -for- 13295

IMPORTANT

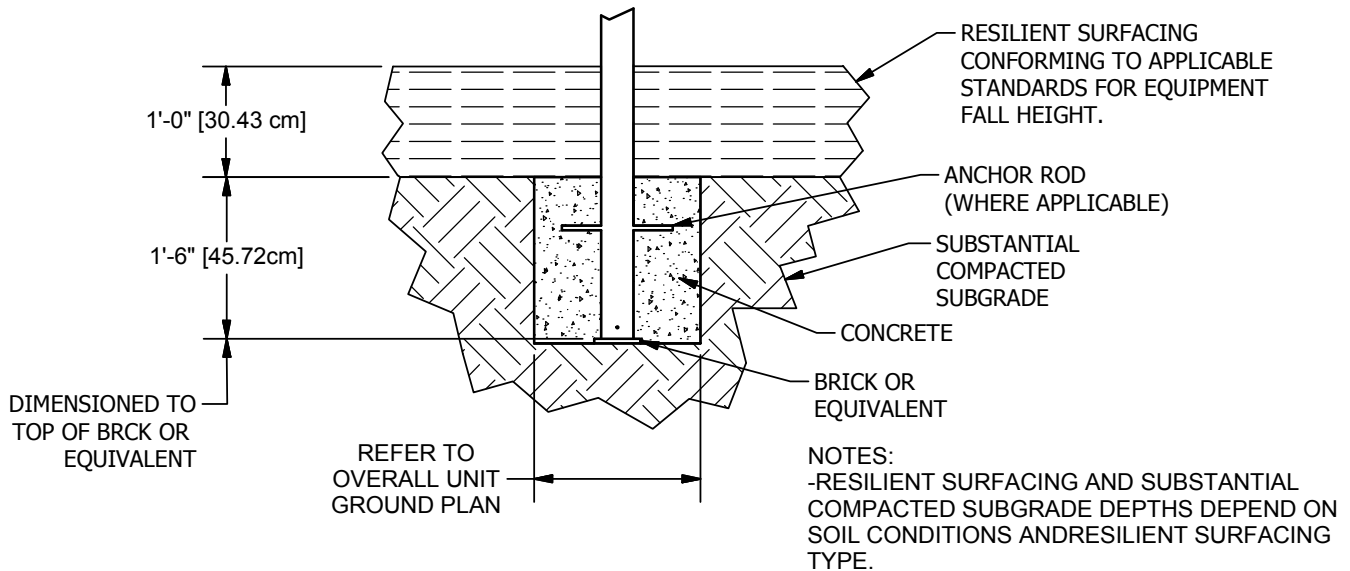
TO REDUCE THE RISK OF CLOTHING ENTANGLEMENT IN COMPLIANCE WITH ASTM F1487, ANY BOLT END PROTRUDING MORE THAN TWO FULL THREADS BEYOND THE FACE OF THE NUT SHALL BE CUT-OFF FLUSH, FILED SMOOTH AND TREATED TO PREVENT CORROSION.

NOTE: LOCTITE (SUPPLIED BY OTHERS) SHOULD BE USED ON ALL THREADED HARDWARE.

NOTE: AFTER ASSEMBLY IS COMPLETE, PEEN TEE-NUTS AND FLATWASHERS TO MATCH RADIUS OF PIPE.



086



SHOCK ABSORBING PROPERTIES OF SURFACING MATERIALS MAY VARY. IF YOU DETERMINE THAT LESS THAN 1'-0" [30.48cm] OF SURFACING IS REQUIRED, MAKE UP THE DIFFERENCE IN ELEVATION WITH EARTH BEFORE APPLYING SURFACING.

NOTES:
-RESILIENT SURFACING AND SUBSTANTIAL COMPACTED SUBGRADE DEPTHS DEPEND ON SOIL CONDITIONS AND RESILIENT SURFACING TYPE.

-SLOPED FOOTINGS IS A REQUIREMENT OF EUROPEAN STANDARD EN1176-1 ONLY

-SUGGESTED MINIMUM CONCRETE RATING 3000PSI.

321

GTFit



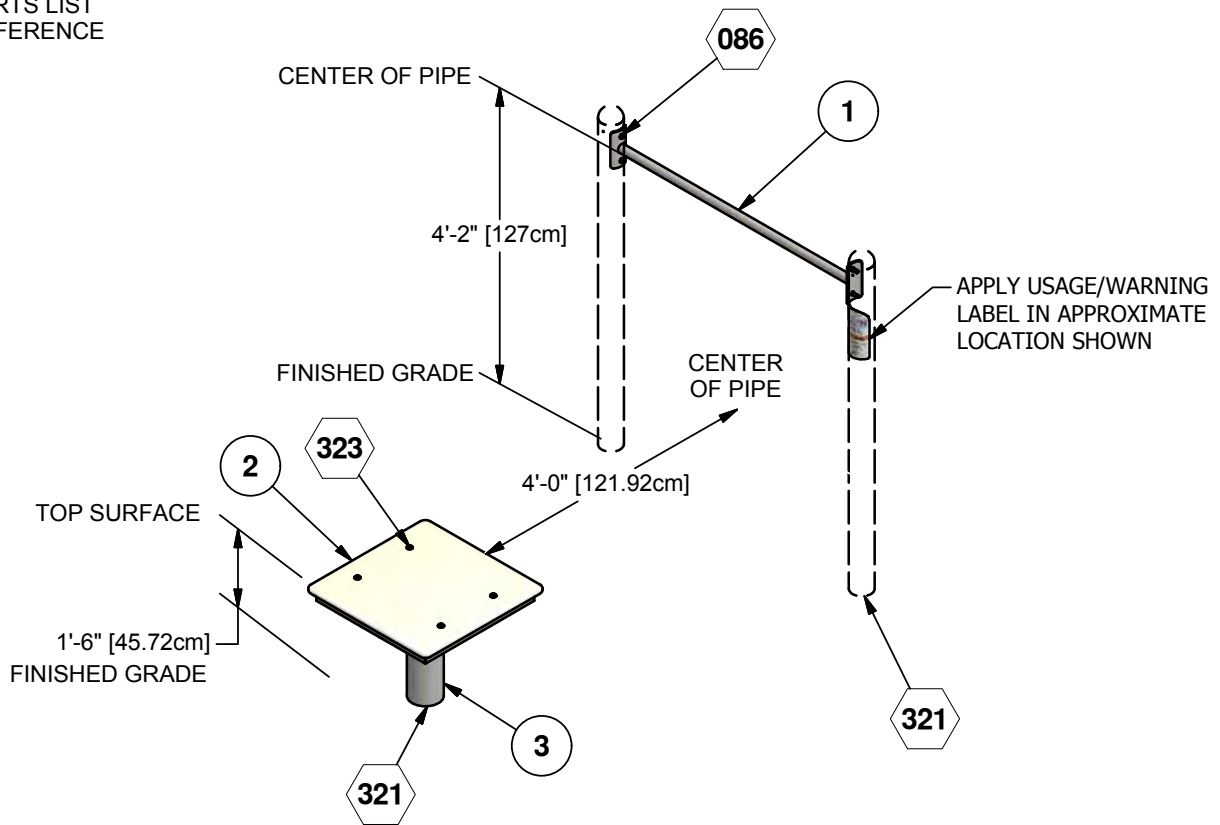
A PLAYCORE Company

1-800-235-2440

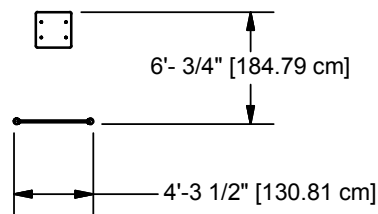
ISSUED/REVISED: 07/21/16

13296 HORIZONTAL CHIN-UP STATION

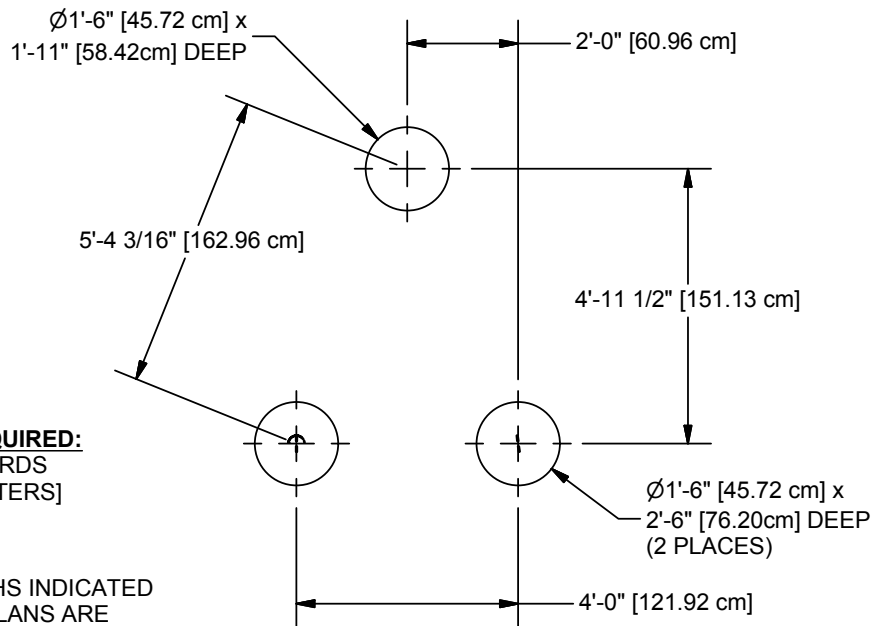
- = INSTALLATION
DETAIL
- = PARTS LIST
REFERENCE



ASSEMBLY DRAWING



TOP VIEW



CONCRETE REQUIRED:
 .31 CUBIC YARDS
 [.23 CUBIC METERS]

NOTE: HOLE DEPTHS INDICATED
 ON ALL GROUND PLANS ARE
 MEASURED FROM THE FINISHED
 SURFACE. SEE DETAIL 321 AND
 ELEVATION VIEW. ALL FOOTING
 DIMENSIONS ARE BASED ON
 LEVEL FINISHED SURFACE.

GROUND PLAN

INSTALLATION INSTRUCTIONS

NOTE: THIS INSTALLATION BOOKLET SHOULD BE KEPT IN CUSTOMER'S FILE FOR FUTURE REFERENCE.

NOTE: Do not overtighten bolts. To overtighten may cause buckling or dimpling of some parts.

NOTE: Read installation instructions thoroughly before starting assembly. Pour concrete only after final assembly is complete. Bracing material may be required during assembly.

NOTE: Do not tighten any nuts, bolts, rods, etc. until the unit is completely assembled.

NOTE: Assembly and leveling time will be greatly reduced if a transit is used to set location and depth of ground holes.

NOTE: Due to extremes in weather and soil conditions, hole sizes may have to be increased to meet local conditions.

STEP 1: Mark hole locations using Ground Plan.

STEP 2: Dig required holes and place a brick or equivalent at the bottom of holes (where shown) to provide a solid foundation. Allow for this in hole depth. See Detail 321 and Elevation View.

STEP 3: Lay all legs on ground arranged as required. Begin assembly Bars using Detail 086. After all Bars are in place, set the legs in the holes. Level all legs and cross bars and support them with wood or wire guys until the unit is ready for use. Be sure each leg is standing on a solid foundation block.

STEP 4: Attach Top Covers to Plyometric Frame using Detail 323. **IMPORTANT:** Make sure when attaching the Top Cover to place the Diamond Texture facing up.

STEP 5: Attach 1/2" Anchor Rod to Plyometric Frame.

STEP 6: Pour concrete to within 1'-0" [30.48cm] of ground level and fill remaining with compacted subgrade and surfacing, Per Detail 321 and Elevation View. Allow a minimum of 48 hours for concrete to cure and harden before using.

SPECIFICATIONS

NOTE: THIS INSTALLATION BOOKLET SHOULD BE KEPT IN CUSTOMER'S FILE FOR FUTURE REFERENCE.

NOTE: Read installation instructions thoroughly before starting assembly. Pour concrete only after final assembly is complete. Bracing material may be required during assembly.

NOTE: Do not overtighten bolts. To overtighten may cause buckling or dimpling of some parts.

NOTE: Do not tighten any nuts, bolts, rods, etc. until the unit is completely assembled.

PULL-UP BAR: The Pull-Up Bar assembly shall be constructed of 1.315" O.D. (12 GA) galvanized pipe and 3/16" stainless steel tabs. The Crossbar shall be an all welded construction and coated with a custom formula of TGIC polyester powder coating after fabrication.

TOP COVER: Shall be 3/4" HDPE Diamond Texture Sheet.

PLYOMETRIC FRAME: Shall have a 5" (.12w) galvanized pipe with a 12Ga. hot rolled steel top.

HARDWARE: All nuts, bolts, screws, inserts, and lockwashers used in the assembly of all play equipment, shall be stainless steel, yellow dichromate plated steel, blue-coat plated steel, mechanically galvanized or powder coated/yellow dichromate plated steel. All primary fasteners shall be 300 series stainless steel. Fasteners with yellow dichromate treatment have an electro deposited, 99.9% pure zinc substrate applied from a specially formulated solution sealed with a yellow dichromate top coat designed to work in conjunction with the zinc plating Yellow dichromate has a 320% longer life to white corrosion and 275% longer to red corrosion than does hot-dip galvanizing.

SPECIFICATIONS: GAMETIME® has a policy of continuous improvement and reserves the right to discontinue or change specifications without notice.

Parts List			
REF.	DESCRIPTION	QTY	PART NUMBER
1	HORIZONTAL PULL-UP WELD ASS'Y	1	207114
2	TOP COVER	1	403362
3	18" PLYOMETRIC FRAME	1	403372
	HARDWARE COMPLETE	1	207117
	3/8" x 3/4" P.B.H.C.S. w/PATCH	4	812052*
	3/8" x 1 1/4" B.H.C.S.	4	811051*
	3/8" LOCKWASHER	8	817334*
	3/8" BARREL NUT	4	804804*
	3/8" FLAT WASHER	4	817410*
	1/2" ANCHOR ROD	3	135038*
	USAGE/WARNING LABEL	1	211756*

*Unless Otherwise Specified, All Units of Measure are Each
* Included in Hardware*

Warning: During Installation, Hardware And Small Parts Are Choking Hazards For Young Children. Store Unused Parts Appropriately Until Assembly Is Completed. Once Assembly Is Completed, Remove Any Unused Parts From The Play Environment And Dispose/Save Them In A Secure Location.

Note: Peen Tee-Nuts and Flatwashers to match radius of pipe after assembly is complete. PAGE 3

Note: Loctite (supplied by others) should be used on any non-patch hardware.



IMPORTANT PRODUCT INFORMATION AND SAFETY WARNINGS



- Installation over a hard surface such as concrete, asphalt, or packed earth may result in serious injury or death from fails. Especially all elevated upper-body strength building equipment.
- ALWAYS FOLLOW INSTALLATION INSTRUCTIONS WHEN ERECTING EQUIPMENT.
- Worn surfaces around equipment should be restored. Concrete footings should never be exposed. Surface depth should comply with installation instructions.
- Equipment should be placed to eliminate conflicting traffic patterns.
- All equipment should be free of rust and repainted whenever necessary to deter rusting.
- All protruding nuts and bolts should be covered; sharp edges on pipes should be capped or removed. Check for bent, broken or severely worn pipe and replace.
- Test overall stability and rigidity of all exercise equipment. Check for proper assembly, installation and ground anchoring.
- Check for and repair damage caused by wear or vandalism, a major factor in injury-causing situations.
- GameTime® PROVIDES ITS CUSTOMERS WITH COMPLETE SPECIFICATION SHEETS AND INSTALLATION INSTRUCTIONS. THE SPECIFICATION SHEET CONTAINS THE LISTING OF EVERY PART USED IN A PIECE OF EQUIPMENT AND SHOULD BE KEPT IN THE CUSTOMER'S FILES FOR ACCURATE REFERENCE WHEN REPLACEMENT PARTS ARE NEEDED.
- Never add components not intended for use with this product.
- Regular checking of all parts, castings, etc. should be made. If a part is broken or worn it should be replaced immediately.
- Proper maintenance of GameTime® equipment requires regular tightening of all bolts, nuts, and set screws.
- Check to be sure all fittings are tight and that the bars and pipes do not move.

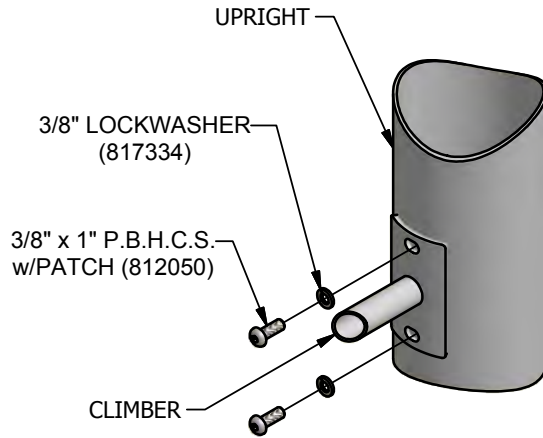
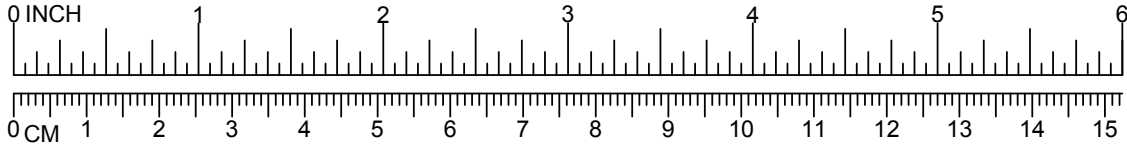
DETAILS -for- 13296

IMPORTANT

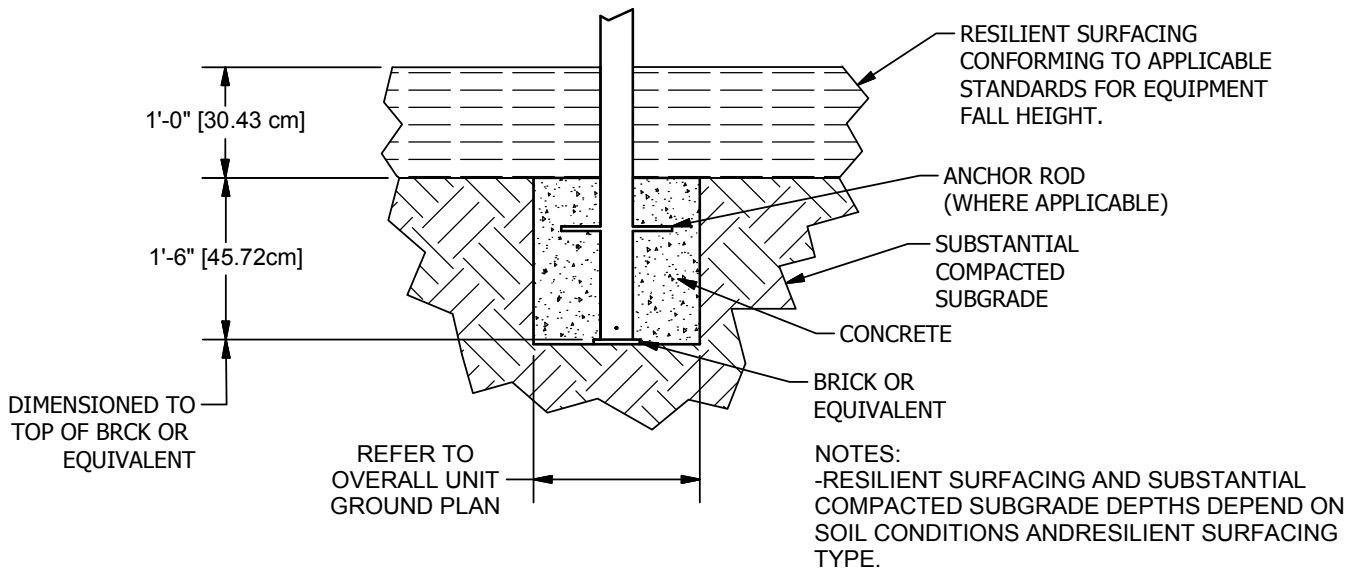
TO REDUCE THE RISK OF CLOTHING ENTANGLEMENT IN COMPLIANCE WITH ASTM F1487, ANY BOLT END PROTRUDING MORE THAN TWO FULL THREADS BEYOND THE FACE OF THE NUT SHALL BE CUT-OFF FLUSH, FILED SMOOTH AND TREATED TO PREVENT CORROSION.

NOTE: LOCTITE (SUPPLIED BY OTHERS) SHOULD BE USED ON ALL THREADED HARDWARE.

NOTE: AFTER ASSEMBLY IS COMPLETE, PEEN TEE-NUTS AND FLATWASHERS TO MATCH RADIUS OF PIPE.



086



SHOCK ABSORBING PROPERTIES OF SURFACING MATERIALS MAY VARY. IF YOU DETERMINE THAT LESS THAN 1'-0" [30.48cm] OF SURFACING IS REQUIRED, MAKE UP THE DIFFERENCE IN ELEVATION WITH EARTH BEFORE APPLYING SURFACING.

321

-SLOPED FOOTINGS IS A REQUIREMENT OF EUROPEAN STANDARD EN1176-1 ONLY

-SUGGESTED MINIMUM CONCRETE RATING 3000PSI.

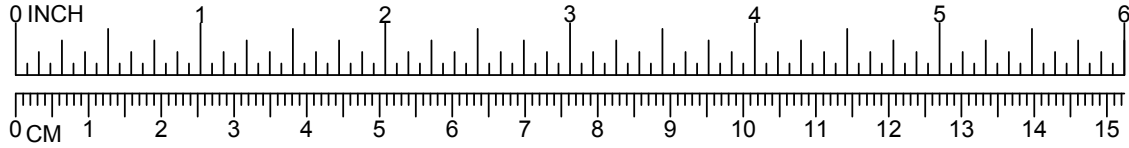
DETAILS -for- 13296

IMPORTANT

TO REDUCE THE RISK OF CLOTHING ENTANGLEMENT IN COMPLIANCE WITH ASTM F1487, ANY BOLT END PROTRUDING MORE THAN TWO FULL THREADS BEYOND THE FACE OF THE NUT SHALL BE CUT-OFF FLUSH, FILED SMOOTH AND TREATED TO PREVENT CORROSION.

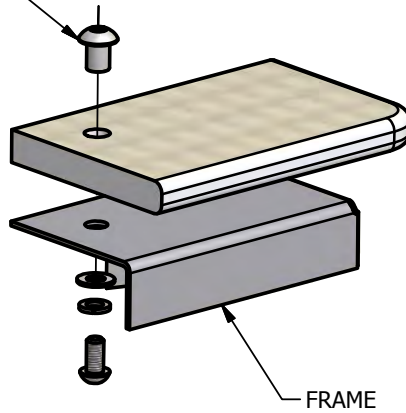
NOTE: LOCTITE (SUPPLIED BY OTHERS) SHOULD BE USED ON ALL THREADED HARDWARE.

NOTE: AFTER ASSEMBLY IS COMPLETE, PEEN TEE-NUTS AND FLATWASHERS TO MATCH RADIUS OF PIPE.



IMPORTANT: MAKE SURE WHEN ATTACHING THE TOP COVER TO PLACE THE DIAMOND TEXTURE FACING UP.

3/8" BARREL NUT
(804804)



323